### AIR PERMEABILITY TESTER

# **AIR TRONIC PLUS**







Mesdan developed a "Medical mask testing kit" according to EN 14683:2019 (Annex C) and ASTM F2100:2019 (point 9.2), for what refers to the differential pressure only, measuring the pressure difference above and below the specimen, used mainly for surgical masks.

AIR TRONIC PLUS is a fast and silent electronic instrument to determine the air permeability (meant as speed of the air flow vertically passing through the sample under preset and known testing conditions) of woven, knitted and non-woven fabrics, industrial fabrics for technical use, artificial leather, felt, velvet and paper. It can calculate also the average pore size of woven fabrics, a unique feature important for the filtration industry, their evaluation and classification. The evaluation of the porosity parameters (number, size, and distribution of pores) of woven fabrics plays a crucial role during their usage. The porosity strongly influences many permeability properties like air and other gases, water and other liquids, water vapor and heat, bacteria, sound, UV light, etc.

AIR TRONIC PLUS is equipped with wheels, as well as a user-friendly touch screen display, a built-in suction unit with cooling system (granting a noise level reduction of about 20-30 dB, in comparison with the "standard models"), and a digital Flux Meter (to perform fast tests). The air permeability value is expressed in mm/sec. and, thanks to the different testing template areas supplied with the instrument, the air permeability range is extremely wide and goes from a minimum of 1.4 mm/sec up to a maximum of 8056 mm/sec\*. The air permeability value can be also expressed in m/sec., I/minutes, and other measure units.

Code	Depressure [10 Pa = 1 mm H <sub>2</sub> 0]		Air flow	Flux meter	Standard Test Area	Optional Test Area
	Pa	mm H₂O	l/h (min-max)	cm²	cm <sup>2</sup>	cm²
3240E	0-2500	0-250	50-5800	Digital (1 unit)	2-5-10-20-50-100	38
3240F*	0-2500	0-250	50-5800	Digital (2 units)	2-5-10-20-50-100	38 / 25 ☑
3240G**	0-2500	0-250	50-360.000	Digital (2 units)	2-5-10-20-50-100	38 / 25 ☑

<sup>\*</sup> Special model, which conforms to ASTM D3574 as well (in addition to all other Standards of models 3240E and 3240G).

Remarks: bench model also available on demand (Code 3240B).



<sup>\*\*</sup> The air permeability range of model 3240G, for highly impermeable fabrics (like parachutes), goes from a minimum of 1.4 mm/sec up to a maximum of 500.000 mm/sec.

## AIR TRONIC PLUS CODE 3240E, 3240F, 3240G

### **Description / Testing procedure**

The instrument is operated through a user-friendly touch screen display, that allows the operator to set and enter the following test parameters:

- · Testing area (expressed in cm<sup>2</sup>).
- · Pressure drop, expressed in Pascal, continuously adjustable (from 0 Pa to the max. value).
- · Air permeability measuring unit (expressed in mm/sec., m/sec., l/min.).
- Measuring volume (either 10 litres or 100 litres must be selected).

At the end of the testing procedure, a test report can be printed by means of the built-in Micro printer (Code 3240.2), available as optional.

### Testing guidelines

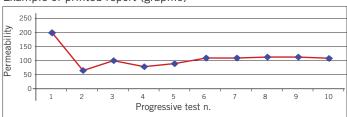
Instrument	Test area (cm <sup>2</sup> )	Measuring range (mm/s)		Suggestions	
	2	from 69.4	to 8056	very low density knitted fabrics	
3240E	5	from 27.8	to 3222	low density knitted fabrics	
3240F	10	from 13.9	to 1611	high density knitted fabrics	
	20	from 6.9	to 806	woven fabrics	
Standard Air Flow	38	from 3.7	to 424	woven and knitted fabrics	
50 - 5800 l/h	50	from 2.8	to 322	industrial fabrics and heavy velvets	
	100	from 1.4	to 161	very low air permeability value	
	2	from 69.4	to 500000	very low density knitted fabrics	
	5	from 27.8	to 200000	low density knitted fabrics	
3240G	10	from 13.9	to 100000	high density knitted fabrics	
High Air Flow	20	from 6.9	to 50000	woven fabrics	
50 - 360,000 l/h	38	from 3.7	to 26316	woven and knitted fabrics	
	50	from 2.8	to 20000	industrial fabrics and heavy velvets	
	100	from 1.4	to 10000	very low air permeability value	

Test areas listed above - except for the 38 cm<sup>2</sup> area - are included

### Included accessories

- · Calibration template, to check calibration.
- · Reduction area templates, to carry out tests on samples of different permeability.
- **Digital flux meter**, for fast testing (for 3240E, 3240F and 3240G).

### Example of printed report (graphic)



### START TEST SAVED RESULTS SETTINGS



### Example of test report

Operator:

Material:

T 10

### **MESDAN SPA** Raffa di Puegnago (BS)

	ITALY	,
Date:	TEST REPORT 08/06/2017	

Lab

Poly

Supplier: Code No.: Sample No.: Notes:	Example 1 12345 5 Example 2	
T.1	12,7	Lt/min
T.2	12,8	Lt/min
T.3	13	Lt/min
T.4	12,7	Lt/min
T.5	12,9	Lt/min
T.6	12,7	Lt/min
T.7	12,9	Lt/min
T.8	12,8	Lt/min
T.9	12,9	Lt/min

Signature:

127

I t/min

### OPTIONAL ACCESSORIES

Calibration report of control template	code	3240.CC2		
Template standard test area adapter for 38 cm <sup>2</sup> , as per ASTM				
D737 Standard	code	3240.8		
Square template area adapter for 25 cm <sup>2</sup> ASTM D3574 standard	code	3240F.32		
Seal Fixing Ring 50 cm <sup>2</sup> area, for sample thickness up to 10 mm, recommended to avoid air leaks when carrying out tests on industrial fabrics and havy velvets	code	3240.6		
		02 10.0		
Seal Fixing Ring 100 cm <sup>2</sup> area, for sample thickness up to 10 mm, recommended to avoid air leaks when carrying out tests on				
synthetic leather and microfibres fabric	code	3240.10		
Seal Fixing Ring 100 cm² area, for sample thickness over 10 mm				
and up to 20 mm, recommended to avoid air leaks while testing		0040.00		
high thickness samples	code	3240.26		
Seal Fixing Ring 50 cm <sup>2</sup> area, for sample thickness over 10 mm				
and up to 20 mm, recommended to avoid air leaks while testing high thickness samples	code	3240.28		
Built-in Micro printer (to print test results)	code	3240.2		
Data management Software	code	3240A.12		
PLC Software Option for average pore size calculation	code	3240.30		
Automatic pressure drop regulation (for self-regulation at set point)	code	3240.22		
Medical Mask Testing Kit (for models 3240B, 3240E and 3240F)	code	3240E.36		
CONTROL LAB: Laptop (Code 2532.150), or - as alternative - Personal Computer (Code 237.92); Monitor (Code 250.300); Ink Jet Printer (Code 250.4); UPS - Uninterruptible Power Source (Code 2341.900)				

### GENERAL CHARACTERISTICS

- · Measure units: mm/s, I/min, I/h, m/s, I/m2/s, dm3/s, cm3/s, ft3/min, ft3/min/ft2, cm<sup>3</sup>/s/cm<sup>2</sup>, m<sup>3</sup>/m<sup>2</sup>/min
- · Pressure drop: continuous set
- · Standard cup configuration: test area 100 cm<sup>2</sup>
- · Template standard test area adapter: 2 5 10 20 50 cm<sup>2</sup>
- · Measuring accuracy  $< \pm 3\%$

### REFERENCE STANDARDS

UNI EN ISO 9237, UNI EN ISO 9073-15, UNI EN ISO 7231, ASTM D737, ASTM D3574 (only model 3240F), JIS L 1096 meth A, NWSP 070.1 RO (15), GB/T 5453/13764

For Mask Testing Kit (for models 3240B, 3240E and 3240F): EN 14683:2019 (Annex C) and ASTM F2100:2019 (point 9.2).

### **DIMENSIONS / POWER SUPPLY**

Weight: 76 kg (model 3240E) - 100 kg (model 3240F & 3240G) Dimensions: (L) 620 x (W) 620 x (H) 1170 mm Power supply: 230 Vac, 50/60Hz single-phase

Photographs and descriptions of the present leaflet have to be considered as purely indicative and not binding





