A Selection of Tension Meters

The overview of most popular tension meters will help you to find them in our catalog.



Z Series Page A1 - A2



DX2 Series Page A3 - A11



DN Series Page A13 - A15



TEN Series Page A16



Q Series Page B1



PT Series Page C1 - C2



ZE Series Page C3 - C4



DTM Series Page C5 - C12



ET Series Page C13 - C14



KXE Series Page C15



RTM Series Page C16



CTM Series Page C17 - C18



TS Series Page D2 - D6



MZ Series Page D7 - D8

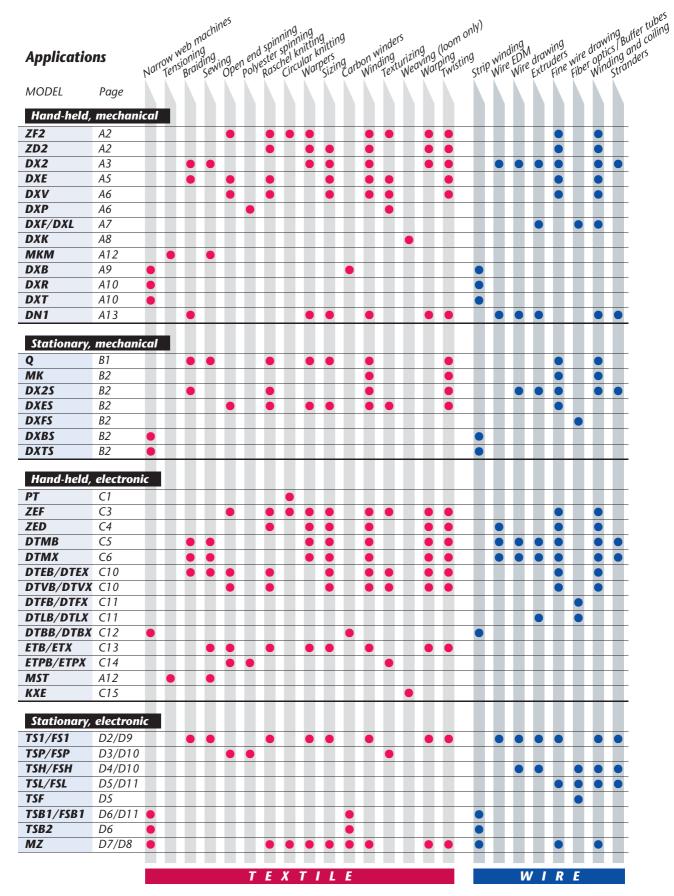


FS Series Page D9 - D12



SF Series Page D15 - D16





This table is for guidance only and does not claim to be exhaustive.



Please visit us in the WorldWideWeb!

www.hans-schmidt.com

We solve tension-measuring problems. More than 60 years. Worldwide.

In 1948, the founder of the company Mr. Hans Schmidt started selling and distributing yarns and textile machinery.

He became aware of the importance which the control of tension had for production processes, and soon developed and constructed a 3-Roller Tension Meter which featured one measuring roller and two guiding rollers. This ingenious principle of operation has been proved to be the best method for tension measuring.

MORE THAN



The 3-roller measuring system has become the hallmark of all SCHMIDT tension meters and remains unsurpassed in its efficiency even today.

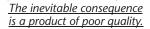
Since 1962, the company's headquarter is in Waldkraiburg, located near Munich, Germany.



In reponse to today's needs, involving new advanced materials and stricter production standards, SCHMIDT offers a large selection of tension meters and ranges to satisfy those requirements.

Competition is constantly changing. Higher efficiency requirements and continuous quality control make monitoring of tension more important than ever. If, for instance, the winding tension of a **copper wire** is too high, the wire diameter will decrease, resulting in a change in the electrical resistance. With **natural fibers**, excessive fiber tension leads to a change in characteristic.

With **synthetic fibers**, this results in irreversible molecular shifts, which may cause the fabric to dye unevenly.



SCHMIDT tension meters help you to eliminate tension-related defects.

Today, more than 180.000 SCHMIDT tension meters are used worldwide.





SCHMIDT offers the worldwide largest selection of **Tension Meters:**

- 20 different series,
- 67 models and more than
- 2000 possible variations ...

Wherever precision and superior quality are essential

in producing and processing
Threads
■ Yarns
■ Fibers
Carbon fibers
Split tapes
Rovings
Wires
Cables
EDM wires
Steel Cord
Sawing wires
Fiber optics
■ Tapes & narrow fabrics
Foil strips
Films, etc.

SCHMIDT tension meters are indispensable in production monitoring, quality control, automation, and process engineering.

Take benefit of our experience!

Mailing address: HANS SCHMIDT & CO GMBH P.O.B. 1154 84464 Waldkraiburg, Germany Shipping address: HANS SCHMIDT & CO GMBH Schichtstrasse 16 84478 Waldkraiburg, Germany Phone: int. +49 (0) 8638 / 9410-0 Fax: int. + 49 (0) 86 38 / 48 25 e-mail: info@hans-schmidt.com Internet:

www.hans-schmidt.com

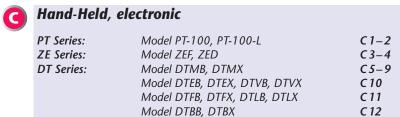
Contents	Page
Selection Guide	3
Examples of typical applications	6
SCHMIDT Quality Management	9
What you should know about SCHMIDT tension meters	10
Guidelines for selecting the right tension meter	11





MKM Series: Model MKM A 12 MST Series: Model MST A 12 DN Series: Model DN1, DNW A13 - 15**TEN Series:** Model TEN A16



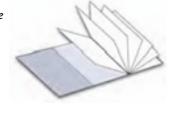


ET Series: Model ETB, ETX, ETPB, ETPX C13 - 14KXE Series: Model KXE C15 RTM Series: Model RTM C16 **CTM Series:** Model CTM, SY, EDJunior C17-18

Stationary, electronic



Customized designs Ε Guide roller dimensions and optional accessories F









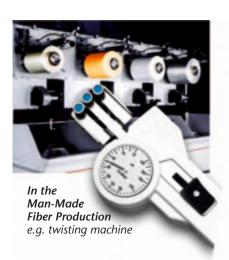




SCHMIDT Tension Meters are used throughout the world in a wide variety of typical as well as special applications. A few samples are shown below.

Should you need customized solutions to your measuring problem, please contact us. We will be glad to design a model for your special application.

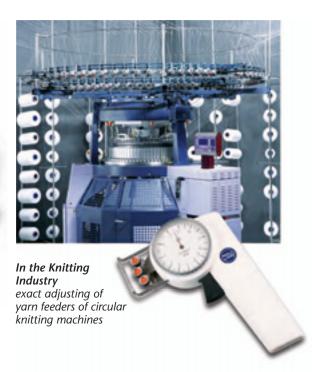








In the Textile Industry
Online tension sensor to control
the bobbin creel





In the Wire EDM Industry
The correct adjusted tension
is the condition for best
exact cuts



In the Construction Industry For measuring pretensioned non-moving ropes, tower guy wires, overhead lines, etc.





In the Fiber Producing Industry e.g. for winding machines





SCHMIDT Tension Meters are used throughout the world.



In the Aircraft Industry
Producing parts made by
fiber-reincorced materials for
airplanes on embroidery machines











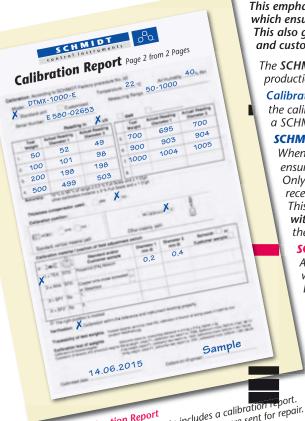
In Telecommunications
Continuous tension monitoring
is essential in the production
and processing of copper wires
and optic fibers



In the Sewing Industry
For adjusting yarn break on industrial
sewing machines e. g. production of airbags



HANS SCHMIDT & Co GmbH was the first tension meter manufacturer to be certified according to International Standard **DIN EN ISO 9001**.



This emphasizes our continuous commitment to quality which ensures that our staff produces the highest quality products. This also gives you the confidence in a company in which quality and customer service has the highest priority.

The **SCHMIDT Quality Management** covers the area of design, development, production, installation and maintenance of our tension meters.

Calibration Standards: Since there are no international standards for the calibration of tension meters, we have established and documented a SCHMIDT Standard which is accepted worldwide.

SCHMIDT Quality Control

When completed, each instrument undergoes an extensive final quality check ensuring proper operation as well as a **final calibration verification**.

Only those instruments meeting our strict quality regulations receive the **SCHMIDT Quality Seal**.

This is also confirmed in a **Certificate of Compliance with the order 2.1** which is supplied free of charge with the instrument.

SCHMIDT Inspection Certificate 3.1

An Inspection Certificate according to European Standard EN 10204, which includes a Calibration Report, is optionally available. The Calibration Report shows the measured values compared to the standards. This verification of the calibration is performed prior to shipment.

The **Calibration Label** is fixed on the instrument, indicating the calibration date. ISO 9000 – certified companies frequently require such an **Inspection Certificate** to verify inspection of their measuring, inspection and test equipment.

Our **Inspection Certificate** according to EN 10204 is the European equivalent to the test reports of other international organizations, such as NIST (USA) or JAL (Asia).



Sample of Calibration Report

The optional Inspection Certificate includes a calibration repair.

The optional Inspection for instruments which were sent for repair.

It can be ordered also for instruments



Delivery includes: Tension meter (with carrying case if hand-held model), Certificate of Compliance with the order 2.1, operating instructions in English or German as requested

st IN TENSION METERS WORLDWIDE®

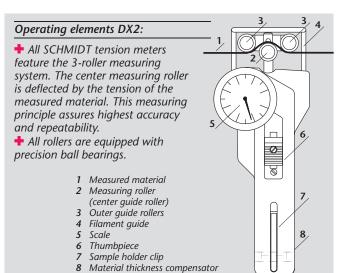
Warranty: SCHMIDT tension meters are subject to stringent quality checks. We therefore guarantee all our tension meters for 12 months. Improper use, abuse and parts subjected to wear (e.g. guide rollers) are excluded from coverage.





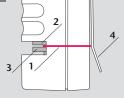
General Information on SCHMIDT Tension Meters





Material thickness compensator:

SCHMIDT hand-held tension meters are equipped, if necessary, with a material thickness compensator. This exclusive feature is only found on SCHMIDT tension meters and minimizes any error caused by changing material diameters.



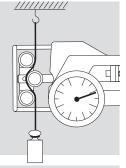
1 Material sample 2+3 two Discs 4 Sample holder clip

SCHMIDT calibration:

♣ To ensure highest precision, each tension meter is individually calibrated according to the SCHMIDT factory procedure. For calibration a known weight is suspended from the standard calibration material, vertically, as shown in the figure.

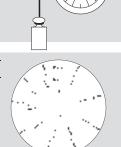
This method is accepted – worldwide –

This method is accepted – worldwide – as the industry standard.

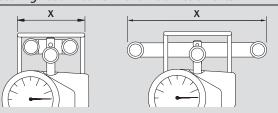


Special scale for customer materials:

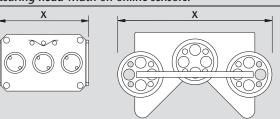
+ Special calibration to customersupplied material is optionally available. This takes into account the customer material's rigidity and diameter, if it differs significantly from the SCHMIDT calibration material. Special calibration to two different materials is optionally available.



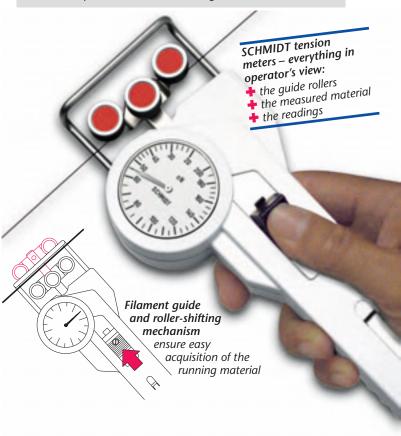
Measuring head width on hand-held instruments:



Measuring head width on online sensors:



→ The width of the measuring head varies with the model design and the tension range. Dimension »X« defines the minimum access space required along the material path. It is determined by the width of the filament guide, the distance between the two outer guide rollers, or the outside dimensions of the front plate, whichever is the largest.





Guidelines for selecting the right SCHMIDT Tension Meter

1. Select the desired model:

- According to your desired use:
- Hand-held or stationary model
- Mechanical or electronic model
- According to application: Selection Guide

→ see page G →

2. Determine the appropriate tension range:

Recommendations for typical textile and wire applications:

Tension Range	* SCHMIDT Calibration Calibratia** Material**	Textile Industry Textile Industry e.g. yarn count e.g. yarn e.g. yarn	wire Industry Wire copper wire, e.g. coppealed e.g. annealed soft-annealed
20 cN	Filament: 25 tex	25 tex	max. 0.05 mm Ø
50 cN	PA: 0.12 mm Ø	50 tex	max. 0.08 mm Ø
120 cN	PA: 0.12 mm Ø	120 tex	max. 0.13 mm Ø
200 cN	PA: 0.12 mm Ø	200 tex	max. 0.17 mm Ø
300 cN	PA: 0.20 mm Ø	300 tex	max. 0.20 mm Ø
400 cN	PA: 0.20 mm Ø	400 tex	0.10 - 0.25 mm Ø
500 cN	PA: 0.20 mm Ø	500 tex	0.10 - 0.25 mm Ø
1000 cN	PA: 0.30 mm Ø	1000 tex	0.10 - 0.40 mm Ø
1500 cN	PA: 0.30 mm Ø	1500 tex	0.15 - 0.50 mm Ø
2000 cN	PA: 0.50 mm Ø	2000 tex	0.30 - 0.60 mm Ø
3500 cN	PA: 0.80 mm Ø	3500 tex	0.35 - 0.80 mm Ø
5000 cN	PA: 0.80 mm Ø	5000 tex	0.40 - 1.00 mm Ø
8000 cN	PA: 1.00 mm Ø	8000 tex	0.50 - 1.10 mm Ø
10 daN	PA: 1.00 mm Ø	10000 tex	0.70 - 1.20 mm Ø
20 daN	PA: 1.50 mm Ø	20000 tex	1.20 - 1.70 mm Ø
30 daN	PA: 1.50 mm Ø	20000 tex	1.50-2.00 mm Ø
50 daN	Steel rope:	30000 tex	1.50-2.50 mm Ø
50 daN	1.50 mm Ø (7 x 7	x 0.20)	

- Tension measured in N (Newton):
 1 cN = 1.02 g = 0.01 N; 1 daN = 1.02 kg = 10 N;
- ** Calibration with standard materials such as polyamide monofilament (PA) according to the SCHMIDT factory procedure has been proved to provide the best results for 95 % of all industrial applications.

Note: We recommend selecting the tension range twice the tension you intend to measure. This has the advantage that you can measure higher than expected values. It also facilitates reading the measured tension on analog scales.

If your material to be measured differs in kind and diameter:

Please contact us for assistance to determine the right tension range and model. For this purpose a material sample of 5 m should be supplied.

A wide variety of roller types are offered depending on the material to be measured:

flexible, with small diameters

flexible, with large diameters

tapes and bands

3. Select the guide rollers according to the following criteria:

- Roller shape V-grooved or with asymmetrical groove...
- Roller shape U-grooved with radius or cylindrical...
- Roller material (hardcoated aluminium, plastic, steel, etc.)...
- Max. line speed of the measured material...

→ see page F →

4. Required accessories:

→ see page F →

- Adjustable damping - Special lever - Memory pointer

5. Special custom-made designs:

on request

- Special tension ranges
- Customized measuring head widths for applications with limited access space
- Customized distance between the two outer rollers to minimize material deflection
- Calibration for material path other than vertical
- Calibration to different units, such as $m{g}$ or $m{k}m{g}$

6. Calibration using customer-supplied material:

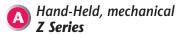
This is recommended when the material to be measured differs significantly from the SCHMIDT calibration material in diameter, rigidity or shape etc. For this purpose a material sample of about 5 m should be supplied.

7. Inspection Certificate and Calibration Reports:

These Quality Certificates are optionally available and are recommended especially for ISO 9000 certified companies.

If you need assistance ... Should you need any help in selecting your tension meter, please contact us directly, or the service department of your machinery supplier. In any case, please furnish the following information:

- → Description of application and machinery
- \rightarrow Description of the material to be measured (\emptyset , type, characteristics, etc.)
- → Line speed of the material
- → Recommended or estimated tension
- → Maximum measuring head width or available access space
- → If necessary, submit a material sample of about 5 m







Z SERIES

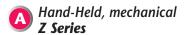
10 Tension ranges

Economical low tension measuring instruments for checking fibers, yarns and fine wires



SCHMIDT · ALL OVER THE TECHNICAL WORLD

www.hans-schmidt.com









Most popular tension meter in the textile industry with small rollers!

Available Models	Tension Ranges	Measur Head W	ing Jidth* SCHMIDT SCHIbration Material** Calibration
MODEL	tens.	Head	calibration
ZF2-5	1-5	43	Filament: 25 tex
ZF2-10	1 - 10	43	Filament: 25 tex
ZF2-12	1 - 12	43	Filament: 25 tex
ZF2-20	2-20	43	Filament: 25 tex
ZF2-30	3 - 30	43	PA: 0.12 mm Ø
ZF2-50	5-50	43	PA: 0.12 mm Ø
ZF2-100	10-100	43	PA: 0.12 mm Ø

Other tension ranges available on request. Other units of measure available, such as g.

^{**} Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe	ed min Material Roller Material	→ see pageF →
V-grooved	vmax.	Roller	
Standard	900	Hard-coated aluminiun	1
Code K	2000	Hard-coated aluminiun	1
Code T	450	Plastic (POM) black	
Code W	450	Nickel-plated steel	

Specifications	ZF2 Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10 - 45 °C
Air humidity:	85 % RH, max.
Housing material:	Plastic (POM)
Housing dimensions:	157 x 85 x 32 mm (LxWxH)
Weight, net (gross):	approx. 200 g (600 g)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model ZD2

Universal tension meter for a variety of applications in the textile and wire industries

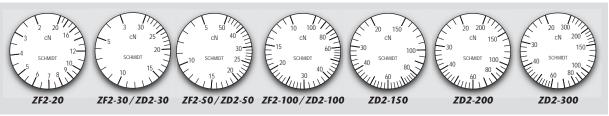
Available Models	Tension Ranges	Measuri Head W	ng i ^{dth*} SCHMIDT Calibration Material** Calibration
MODEL	Tensie cN	Head	Schration
ZD2-30	3-30	63	PA: 0.12 mm Ø
ZD2-50	5-50	63	PA: 0.12 mm Ø
ZD2-100	10-100	63	PA: 0.12 mm Ø
ZD2-150	20-150	63	PA: 0.12 mm Ø
ZD2-200	20-200	63	PA: 0.12 mm Ø
ZD2-300	20-300	63	PA: 0.20 mm Ø

Other tension ranges available on request. Other units of measure available, such as g.

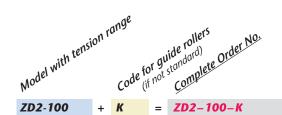
- * Width of filament guide
- ** Suitable for 95 % of applications (see also chart on page 11)
 PA = Polyamide Monofilament

Guide Rollers	line spe	$e^{d}_{m} m^{in}_{m} $ \rightarrow see page $F \rightarrow$ $e^{d}_{m} m^{in}_{m} $ \rightarrow see page $F \rightarrow$ Hard-coated aluminium
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model ZD2-100 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code CE 2	1000	Aluminium ceramic-coated

Specifications	ZD2 Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale or
	±1graduation on scale
Scale diameter:	54 mm
Temperature range:	10 - 45 °C
Air humidity:	85 % RH, max.
Housing material:	Plastic (POM)
Housing dimensions:	157 x 85 x 32 mm (LxWxH)
Weight, net (gross):	approx. 220 g (620 g)

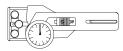


SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to custom supplied material, or units of measure such as g.



^{*} Width of filament guide





DX SERIES

12 Tension ranges from 10-50 cN to 5-20 daN Universal tension meters for most industrial applications



Special features:

- ◆ Built-in material thickness compensator improves accuracy for changing diameters on DX2-1000 and higher ranges
- **★** Special finger support reduces the effort to move the outer roller assembly
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- + Custom-built configurations and special calibration are available
- + Built-in mounting holes permit fixed installation for continuous tension measurement

Standard features:

- Everything in operator's view:
 - the guide rollers
 - the measured material
- the readings
- Ball-bearing mounted, V-grooved guide rollers
- Each instrument is individually calibrated for highest accuracy
- 41 mm Ø scale
- Rugged aluminium housing
- Inspection Certificate with calibration report optionally available





DX2-400

DX2-200



DX2-1000





DX2-8000

DX2-5000



DX2-10K

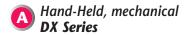




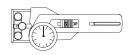
DX2-3000 EDM DX2-4000 EDM

SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension

meters fine tuned to a specific tension range, or calibrated to customer supplied material, or units of measure such as g or kg.







Model DX2

Available Model	s Tension Ranges	Measuri Head W	ing * upt Materia	Materies: thickness
MODEL	Tension CN	Head W	ing. Jidth* SCHMIDT Materia Calibration Materia	thickness pensator pensator included
DX2-50	10-50	66	PA: 0.12 mm Ø	
DX2-120	20-120	66	PA: 0.12 mm Ø	
DX2-200	20-200	66	PA: 0.12 mm Ø	
DX2-400	20-400	66	PA: 0.20 mm Ø	
DX2-1000	50-1000	66	PA: 0.30 mm Ø	V
DX2-2000	200-2000	116	PA: 0.50 mm Ø	~
DX2-5000	400-5000	116	PA: 0.80 mm Ø	V
DX2-8000	1000-8000	116	PA: 1.00 mm Ø	V
DX2-10K	2.5 - 10 daN	116	PA: 1.00 mm Ø	V
DX2-20K-L	5-20 daN	216	PA: 1.50 mm Ø	V

Other tension ranges and measuring head widths available on request.

Other units of measure available – g or kg.

* Depending on model, either width of filament guide or outer distance between outside guide rollers

- Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe	$ \begin{array}{ccc} \operatorname{ged}_{m} & m^{in} & \rightarrow \operatorname{see page} F \rightarrow \\ \operatorname{Roller}_{m} & \operatorname{Material} & \rightarrow \operatorname{see page} F \rightarrow \end{array} $
V-grooved	vmax	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model DX2-120 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium*
Code ASYB	1000	tempered steel for tire cord*
asymmetrical groove		(for Model DX2-120 and higher ranges)
U-grooved		*Gauge without filament guide
Code U	2000	Hard-coated aluminium

Optional Accessories

→ see page F →

Code A	Air damping
	(Model DX2-120 to DX2-5000 only)
Code L	Special lever (standard for Model DX2-20 K)
	– recommended for Model DX2-10K –
Code M	Memory pointer (DX2-120 and higher ranges)
Code EDM	Version for electro discharging machines
	Model DX2-2000-EDM: 50 - 2000 cN
	Model DX2-3000-EDM: 100 - 3000 cN
	Model DX2-4000-EDM: 200-4000 cN

Please ask for additional informations! cerial com-Model DX2-2000-EDM Wire EDM version (Code EDM) Model DX2-10 K-L with special lever (Code L) for easy use on higher tension ranges **DX Series** Specifications

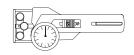
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale or
	±1 graduation on scale
Scale diameter:	41 mm
Temperature range:	10-45 °C
Air humidity:	85 % RH, max.
Housing material:	Die-cast aluminium
Housing dimensions:	188 x 85 x 45 mm (LxWxH)
Weight, net (gross):	up to DX2-10 K approx. 470 g (1000 g)
	DX2-20 K-L approx. 580 g (2000 g)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model with tension range Code for guide rollers

(if not standard) Complete Order No. Code for accessory DX2-400-H-A-M DX2-400 A-M =





Special purpose models feature small measuring heads, where access space is limited or where filaments run close together

These tension meters are recommended where the standard Model DX2 cannot be used.

Special features:

- Turned-up outer finger edges guide the running filament into the roller grooves
- Small, ball-bearing mounted, V-grooved guide rollers (Models DXE and DXV)
- Model DXP features ceramic pins for applications with high line speeds or texturizing machines
- Special calibration using customer supplied samples is available (Models DXE and DXV only)
- Apart from that the instruments relate to model DX2; Note: The below models do not include a material thickness compensator



Guide Rollers

→ see page F →

Models DXE, DXV	Line Speed min Material
	line Mu
V-grooved	ymax. Roller

V-grooved	vmax.	Rons
Standard	900	Hard-coated aluminium
Code K	2000	Hard-coated aluminium
Code T	450	Plastic (POM) black
Code W	450	Nickel-plated steel

Guide Pins

→ see page F →

Model DXP
V-grooved

Line Speed min Material

Standard 6000 Aluminium-oxide ceramic 5.2 mm Ø

Optional Accessories

→ see page F →

Models DXE, DXV, DXP

Code A	Air damping (Model -120 and higher ranges)
Code M	Memory pointer (Model -120 and higher ranges)

Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DXE

Special tension meter for limited



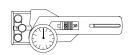
Tension Ranges Calibration Available Models approx. approx. Material** **MODEL** mm m^{m} CN DXE-50 10-50 38 47 PA: 0.12 mm Ø 20-120 47 PA: 0.12 mm Ø DXE-120 38 20-200 47 DXE-200 38 PA: 0.12 mm Ø 20-400 47 DXE-400 38 PA: 0.20 mm Ø 50-1000 36 47 DXE-1000 PA: 0.30 mm Ø DXE-2000 200-2000 36 47 PA: 0.50 mm Ø

Other tension ranges available on request. Other units of measure available, such as g.

Width of bracket assembly

* Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament

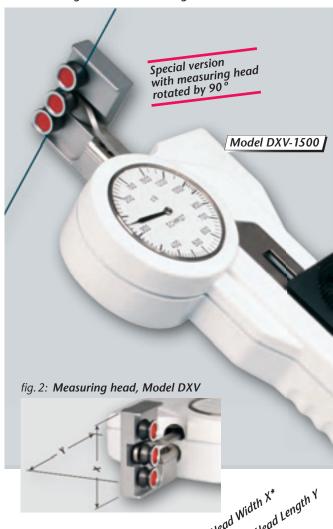






Model DXV

This special design provides easier reading when the standard design makes dial reading difficult



			Head V	Head
Available Model	s Tension Rang	es Measurir approx.	ng Head V. Measurii approx.	ng Head La SCHMIDT SCHIbration Calibratial** Material*
MODEL	cN cN	mm mm	mm appro	Material
DXV-50	10-50	40	42	PA: 0.12 mm Ø
DXV-120	20-120	40	42	PA: 0.12 mm Ø
DXV-200	20-200	40	42	PA: 0.12 mm Ø
DXV-400	20-400	40	42	PA: 0.20 mm Ø
DXV-1000	50-1000	40	42	PA: 0.30 mm Ø
DXV-1500	150-1500	40	42	PA: 0.30 mm Ø
DXV-2000	200-2000	40	42	PA: 0.50 mm Ø

Other tension ranges available on request. Other units of measure available, such as g. Width of bracket assembly

Model DXP

Non-rotating ceramic pins permit line speeds up to v_{max} . 6000 m/min



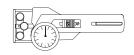
Other tension ranges available on request. Other units of measure available, such as g.

PA = Polyamide Monofilament

Width of bracket assembly

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament





Special purpose tension meter features large rollers and a wide roller spacing to minimize the bending of the material

Special features:

- ♣ Large, V-grooved guide rollers, ball-bearing mounted DXF: 32 mm Ø DXL: 29.5 mm Ø
- Large bending radius assures gentle handling of the material being measured
- Apart from that the instruments relate to model DX2; Note: These models do not have a built-in material thickness compensator

Model DXF, DXL

Model DXF, D	XL		ing. *	*
Available Model	s Tension Ranges	Measul Head V	vidth MIDT Materius	0
MODEL	Tensie cN	ww	ing,* Vidth* SCHMIDT Salibration Material* Calibration	6
DXF-120	20-120	140	PA: 0.12 mm Ø	
DXF-200	20-200	140	PA: 0.12 mm Ø	/
DXF-400	20-400	140	PA: 0.20 mm Ø	/
DXF-1000	50-1000	140	PA: 0.30 mm Ø	
DXL-2000	200-2000	235	Buffer tube Ø 2.5 n	пm
DXL-5000	400-5000	235	Buffer tube Ø 2.5 n	nm
DXL-10 K	2.5 - 10 daN	288	Buffer tube Ø 2.5 n	ıт
A-11 .	0.11			

Other tension ranges available on request. Other units of measure available, such as g.

* Outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

→ see page F →

→ see page F →

Model DXF	Line Speed min Material
	line Yer Me
., ,	radx. poller

V-grooved	vmax.	Rolle
Standard	4000	Hard-coated aluminium
Code T	4000	Plastic (PVC) red
		(Same dimensions as standard roller)

Model DXL

Guide Rollers

V-grooved		
Standard	4000	Hardened steel
U-grooved		
Code R1	4000	Hard chrome-plated steel (radius R 5)

Optional Accessories

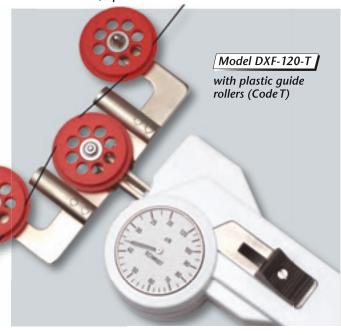
Code A	Air damping (available for Models -400 to -5000)
Code M	Memory pointer

Specifications

same as Model DX2 (see page A4)

Model DXF

For fragile filaments such as optical fibers, glass fibers, single carbon fibers etc., up to max. 1.5 mm Ø











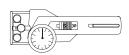
Model DXK

N TENSION METERS

Large reference frame for precise readings

Model DXK-1000

ORLDWIDE



Tension meter for measuring warp threads on weaving machines

Model DXK measures the warp thread tension while the weaving machine is not running. We recommend always measuring the same number of ends, such as 5 or 10 ends (repeat of pattern) or only a single end at a time. During measurement make sure that the ends are not pulled or pressed out of their alignment.

Special features:

- ➡ Width of the sensing pin 10 mm
- ➡ Reference frame (15 x 17 cm) assures a stable, perpendicular
- Apart from that the instrument relates to model DX2; Note: This model does not have a built-in material thickness zanges compensator.

Available M	odels :on F	(
MODEL	Tension P	

DXK-300

20-300 DXK-1000 100 - 1000 DXK-2000 200-2000

SCHMIDT calibration material textile ribbon. Other tension ranges available on request. Other units of measure available, such as g.

Optional Accessories

 \rightarrow see page $F \rightarrow$

Code M

Memory pointer

Specifications

same as Model DX2 (see page A4)

Screen Printing Tension Meter

Synthetic mesh always looses tension in time. Correct mesh tension is one of the most important conditions for accurate, reproduceable and high quality screen printing.

Special features:

- To be used for synthetic and steel meshes
- Warpwise or weftwise measuring is possible
- 2 adjustible markers to set limits (MIN, MAX)
- ♣ Measuring range 6 50 N/cm
- Protected precision dial gauge
- 🛨 Depth of indentation max. 1 mm
- 🛨 Measuring force 2.1 3.0 N
- + According DIN EN16611
- ♣ Inspection Certificate with calibration report optionally available

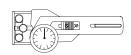


Model FT









Special purpose tension meter for measuring all kinds of tapes and bands, such as textile ribbons, films, foils, fiber bunches, etc.

Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 100 mm (single-flanged rollers optional)
- **★** Special calibration is available
- Apart from that the instrument relates to model DX2;
 Note: This model does not include a filament guide and material thickness compensator

When selecting the instrument for your specific application, please keep in mind that:

- 1. Rollers of different widths are not interchangeable by the user
- 2. The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

SCHMIDT has the solution to any tension measuring problem! Please contact us to discuss your application requirements.

To assist you in selecting the right tension meter for your specific application, please furnish:

- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m



Models DXB, DXR, DXT

Guide Rollers	Line Speed min Material	→ see page F →
Standard	1000 Hard-coated aluminiu	m
	(Exception: 7 mm rollers are made of	f nickel-plated steel)

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.

Optional Accessories

→ see	page I	F→
-------	--------	----

Code A	Air damping (available for Models -400 to -5000)
	– not available for Model DXR –
Code L	Special lever (Standard for Models -20 K and higher)
	– recommended for -10 K Models –
Code M	Memory pointer
	– not available for DXB-50 and DXT-50 –

Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DXB

Cylindrical rollers pointing toward the operator

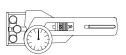


Available Model	s Tension Range	Neasy Measy	iring ** Width* Roller Widths
MODEL	Tensio cN	Head	Roller
DXB-50	10-50	55	7
DXB-120	20-120	55	7, 10, 15, 20, 30
DXB-200	20-200	55	7, 10, 15, 20, 30
DXB-400	20-400	55	7, 10, 15, 20, 30
DXB-1000	50-1000	55	7, 10, 15, 20, 30, 36, 41, 50
DXB-2000	200-2000	117	7, 10, 15, 20, 30, 36, 41, 50
DXB-5000	400-5000	117	7, 10, 15, 20, 30, 36, 41, 50
DXB-10K	2.5 - 10 daN	117	7, 10, 15, 20, 30, 36, 41
DXB-20K-L	5 - 20 daN	167	7, 10, 15, 20, 30

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.

- SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width
- ** Outer distance between outside guide rollers







Model DXR

With heavy-duty bracket and special roller support

Model DXT

Cylindrical rollers pointing away from the operator





Available Model	rension Range	Measu	Nidth* Widths	
MODEL	Tensie cN	Head	Roller mm	
DXR-2000	200-2000	125	50,100	
DXR-5000	400-5000	125	50, 100	
DXR-10K-L	2.5 - 10 daN	125	50, 100	
DXR-20K-L	5 - 20 daN	200	50, 100	
DXR-30K-L	5 - 30 daN	200	50, 100	
DXR-50K-L	5 - 50 daN	200	50,100	

:19 **

Other tension ranges and other measuring head widths available on request.

Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film,

- depending on tension range and roller width
- ** Outer distance between outside guide rollers

Note: Standard equipment of Models DXR-10K to DXR-50K includes special lever (Code L).

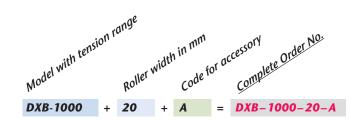
Available Model	Tension Range	s Measu	ring ** Nidth ** Roller Widths
MODEL	Tens, cN	mm	Roller
DXT-50	10-50	57	7
DXT-120	20-120	57	7, 10, 15, 20, 30
DXT-200	20-200	57	7, 10, 15, 20, 30
DXT-400	20-400	57	7, 10, 15, 20, 30
DXT-1000	100-1000	57	7, 10, 15, 20, 30, 36, 41, 50
DXT-2000	200-2000	117	7, 10, 15, 20, 30, 36, 41, 50
DXT-5000	400-5000	117	7, 10, 15, 20, 30, 36, 41, 50
DXT-10K	2.5 - 10 daN	117	7, 10, 15, 20, 30
DXT-20K-L	5 - 20 daN	117	7, 10, 15, 20

Other tension ranges, measuring head widths, and material path calibrations

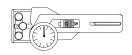
- available on request. Other units of measure available g or kg.

 * SCHMIDT calibration material textile ribbon or film,
 depending on tension range and roller width

 ** Outer distance between outside guide rollers

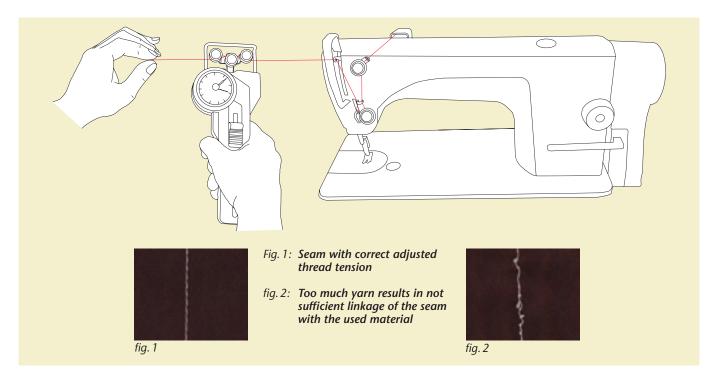






Tension meter for measurement at sewing machines

Besides strength and the kind of stich the tension of the upper and lower thread is important for the solidity and the image of the seam. Tension determines the stitching length.



DX SERIES

For measuring the upper and under thread of <u>non-operating</u> machines DX2 series is recommended. The tension meter is used after the yarn break and the thread unwinded by hand.

Most used model:

DX2-400, DX2-1000 and DX2-2000; these tension meters are often equipped with a memory pointer code M, to read the measuring value after finishing the measurement.



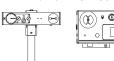
Further tension meters for measuring the thread tension at sewing machines



Recommended Models

ZE	see page C3
DT	see page C5
ET	see page C13
Q	see page B1
TS	see page D2







Tension Meter for measuring the tension of sewing machines and yarn breaks

These models can be used for measuring the upper and lower thread. These unique instruments exist out of a tension meter (with anlog or digital display) with an integrated motorized take-up fixture with constant speed of thread. Also yarn breaks and bobbin creels can be adjusted under constant conditions (speed of the thread).

Mechanical tension meter with motorized take-up fixture

Model MKM

3 Tension ranges from 10-50cN to 50-400cN



Special features:

- Motorized take-up wheel for constant take-up speed $(v = 16 \, m/min)$ for similar conditions
- Handle can be reversed for using the instrument comfortable in all positions

Standard features:

- Motor rechargeable battery operated
- Ball-bearing mounted, V-grooved guide rollers
- Weight, net (gross): approx. 650 g (1250 g)
- Inspection Certificate with calibration report optionally available
- Apart from that the instrument relates to model MK

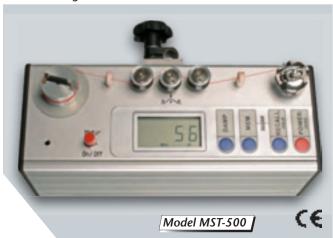
Available Model	s Tension Ranges	SCHMIDT Material
MODEL	Tensic	schi atio
MKM-50	10-50	PA: 0.12 mm Ø
MKM-100	10-100	PA: 0.12 mm Ø
MKM-400	50-400	PA: 0.20 mm Ø

^{*} Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Electronic tension meter with motorized take-up fixture

Model MST

<mark>3 Tension ranges from 1-500cN</mark> to 1-2000cN



Special features:

- Motorized take-up fixture to have constant speed of the thread $(v = 12 \, m/min)$
- **★** Storage of AVG, last, MIN, MAX, PEAK-MAX and PEAK-MIN values as well as statistical analysis (average value) during a user-selected period
- Special fixture to determine shuttle tension
- Section-cup base for positioning the unit on sewing machine table when tension is measured
- Connection to PC using »Tension Inspect« Software optional

Standard features:

- Battery or mains-operated (MST-2000 only mains-operated)
- Zero setting by using the "Zero" button before measurement
- Output signal (option): analog 0-2VDC digital RS 232
- Weight, net (gross): approx. 780 g (2000 g)
- Inspection Certificate with calibration report optionally available *اهن

Available Models	Tension Range	MIDT Materius
MODEL	Tensi cN	SCHMIDT Materius Calibration
MST-500	1-500	PA: 0.20 mm Ø
MST-1000	1-1000	PA: 0.30 mm Ø
MST-2000	1-2000	PA: 0.50 mm Ø

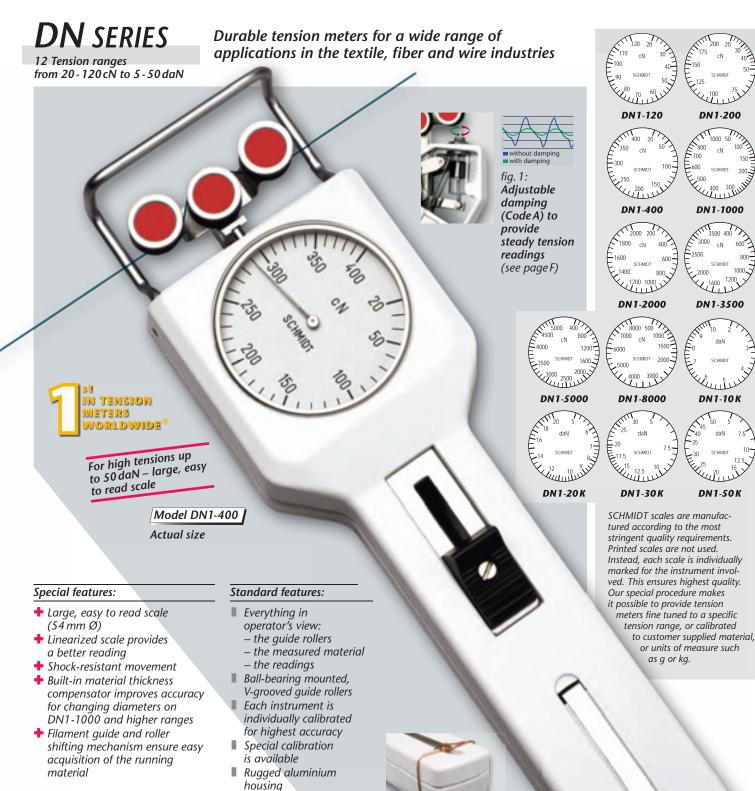
^{*} Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament





1000 50

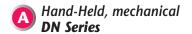




Subject to change without notice.

fig. 2: Material thickness compensator with material sample inserted

Inspection Certificate with calibration test report optionally available







Model DN1

Available Model	s Tension Ranges	Measuri Head W	ng d th SCHMIDT SCalibration Materi Calibration	al** Material Material thickness thickness pensator pensator
MODEL	cN	mm	Calibrat	pensated included
DN1-120	20-120	65	PA: 0.12 mm Ø	
DN1-200	20-200	65	<i>PA: 0.12 mm Ø</i>	-
DN1-400	20-400	65	<i>PA: 0.20 mm Ø</i>	(130)
DN1-1000	50-1000	65	PA: 0.30 mm Ø	V
DN1-2000	200-2000	116	<i>PA: 0.50 mm Ø</i>	V
DN1-3500	400-3500	116	PA: 0.80 mm Ø	V
DN1-5000	400-5000	116	PA: 0.80 mm Ø	V
DN1-8000	500-8000	116	PA: 1.00 mm Ø	V
DN1-10K	2-10 daN	116	PA: 1.00 mm Ø	V
DN1-20K-L	5 - 20 daN	216***	PA: 1.50 mm Ø	V
DN1-30K-L	5 - 30 daN	265***	PA: 1.50 mm Ø	
DN1-50K-L	5-50 daN	265***	Steel rope:	
			1.50 mm Ø (7x)	7 x 0.20)

- Other tension ranges and measuring head widths available on request.

 Other units of measure available g or kg.

 * Depending on model, either width of filament guide or outer distance between outside guide rollers

 ** Suitable for 95% of applications (see also chart on page 11)
 PA = Polyamide Monofilament

 *** Deviating measuring head width 285 mm with Code V1

Guide Rollers	Line Sper	$ \begin{array}{ccc} \operatorname{ed}_{m} \mid m^{\text{in}} & & \to \operatorname{see page} F \to \\ & & & & & & & & & & & \\ & & & & & &$
V-grooved	vmax	Roller N.
Standard	2000	Hard-coated aluminium
	1000	Model DN1-30 K and DN1-50 K
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(not available for DN1-30 K and DN1-50 K)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium
Code ASYB	1000	Tempered steel for tire cord
asymmetrical groove		– Gauge without filament guide –
Code V1	1000	Hard-coated aluminium*
U-grooved		*only for DN1-20K up to DN1-50K
Code U	2000	Hard-coated aluminium

Optional Accessories

→ see page F →

Code A	Air damping (Models DN1-120 to DN1-5000 only)
Code L	Special lever (standard for DN1-20 K and
	higher ranges) – recommended for DN1-10K –

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DN1-50K-L-V1

with guide rollers (Code V1) for better and safer handling of higher tension and special lever for easy use at high ranges (Code L)



with special guide rollers for line speeds up to v_{max}. 3500 m/min (Code K)

Specifications

DN Series

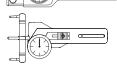
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10-45°C
Air humidity:	85 % RH, max.
Housing material:	Die-cast aluminium
Housing dimensions:	220 x 74 x 42 mm (LxWxH)
Weight, net (gross):	up to DN1-10 K approx. 700 g (1200 g)
(approx.)	DN1-20 K-L and higher ranges 900 g (2200 g)

Model with tension range Code for guide rollers

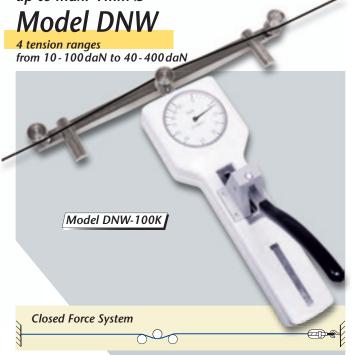
(if not standard) Complete Order No. Code for accessory DN1-400







Tension meter for measuring pretensioned ropes up to max. 4 mm Ø



Special features:

- Can be used only for pretensioned, non-moving ropes
- Calibration is done using a closed force system
- + Due to the material path the max. error is approx. 3 % FS (full scale)
- **◆** Special lever reduces the force to extend outer rollers to capture the material to be measured
- Apart from that the instrument relates to model DN1, but no thickness compensator

Available Model	s Tension Ranges	Measuring Head Width	SCHMIDT Material
MODEL	dan	mm	Calibration
DNW-100K	10-100	265	steel rope 2 mm Ø
DNW-250K	20-250	265	steel rope 2 mm Ø
DNW-300K	30-300	265	steel rope 3 mm Ø
DNW-400K	40-400	265	steel rope 4 mm Ø

Outer distance between outside guide rollers

Tension meter for measuring pretensioned ropes, wires etc., up to max. 2 mm Ø

Model DXH

from 400-5000 cN to 5-20 daN



Special features:

- Fixed hooks as guide pins
- ♣ Useable for application areas with limited access space
- **★** Calibration is done in an open force system using a free hanging weight
- ➡ If the instrument is used in a closed force system the accuracy is worse, depending on the fixing length
- Apart from that the instrument relates to model DX2, but no thickness compensator

Available Model	s Tension Ranges	Measuring Head Width	SCHMIDT Material Scalibration
MODEL	cN	mm	Calibration
DXH-5000	400-5000	116	PA: 0.8 mm Ø
DXH-10K	2.5 - 10 daN	116	PA: 1.0 mm Ø
DXH-20K-L	5 - 20 daN	116	PA: 1.5 mm Ø

Other tension ranges and measuring head widths on request.

Other units of measure available – g or kg.

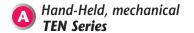
** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)







^{**} SCHMIDT calibration material twisted steel rope





Model TEN

11 tension ranges from 0.5 cN - 3 cN to 50 - 170 cN

Special features:

- + 2-roller measuring system
- + Small, handy design
- Large enlacement of thread for stable readings when tension fluctuates rapidely

Standard features:

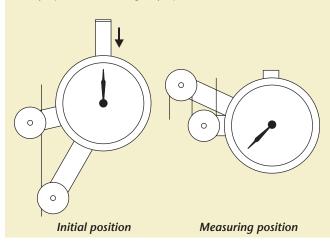
- Ball-bearing mounted, V-grooved guide rollers
- Aluminium housing

Available Models	Ranges
Model	Tension Ranges
TEN-3K	0.5 - 3
TEN-5K	1-5
TEN-10K	2-10
TEN-12K	2-12
TEN-20K	5-20
TEN-30K	5-30
TEN-50K	10-50
TEN-60K	10-60
TEN-70K	10-70
TEN-120K	20-120
TEN-170K	50-170

Small, compact tension meter for measuring fibers and threads

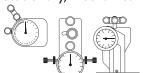


The instrument is designed for one-hand use. To thread in, place the yarn between the two guide rollers. Push and hold the key button at the instrument. The outer roller will be turned up and the instrument is ready for measuring. The measured value will be displayed at the analog display.



Guide Rollers	Line Speed min Material	
V-grooved	Vmax Roller W	
Standard	900 Aluminium black colored	

Specifications	TEN Series
Accuracy:	±2% full scale up to 20 cN or
	±5% full scale for higher 20 cN
Scale diameter:	40 mm
Temperature range:	10-50℃
Air humidity:	85 % RH, max.
Housing material:	Aluminium
Housing dimensions:	87 x 57 x 26 mm (LxWxH)
Weight, net (gross):	approx. 150 g (approx. 260 g)





Stationary tension meters for continuous tension measurement applications

Special features:

- **★** Easy online mounting with screws
- ♣ User-set MIN and MAX limits alert operator to out-of-tolerance conditions (This feature is not available for Model Q)

Note: Stationary tension meters do not include a filament guide and material thickness compensator

Models Q, MK, DX2S

Guide I	Rollei	rs
---------	--------	----

Roller Material

V-grooved	1 Mar	Ko.
Standard	1000	Hard-coated aluminium
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel (Model -100 and higher)

Model DX2S

V-grooved			
Standard	2000	Hard-coated aluminium	
Code K	3500	Hard-coated aluminum	
Code H	5000	Plasma-coated aluminium	
		(for Model DX2S-120 and higher ranges)	
Code T	1000	Plastic (POM) black	
Code W	1000	Nickel-plated steel	
Code ST	1000 Hardened steel		
Code B	1000	Tempered steel for tire cord	
Code CE 1	1000	Aluminium ceramic-coated	
Code ASY	1000	000 Hard-coated aluminium	
Code ASYB	1000	Tempered steel for tire cord	
asymmetrical groove		(for Model DX2S-120 and higher ranges)	
U-grooved			
Code U	2000	Hard-coated aluminum	

Optional Accessories

→ see page F →

see page F →

Models MK, DX2S

Code A	Air damping
	MK: Model MK-100 and higher ranges
	DX2 S: Models DX2S-120 to -5000 only
Code D	Tension-detecting screw contacts
	Adjustable MIN and MAX contacts trigger
	a signal, as soon as MIN or MAX tension
	value is reached

Model Q

Tension meter with large, easy to read scale (54 mm Ø)



Available Model	rension Ranges	Measuring Head Width*	SCHMIDT Material*
MODEL	tens.	m ^m	Calibration
Q-10	2-10	65	PA: 0.12 mm Ø
Q-20	2-20	65	PA: 0.12 mm Ø
Q-30	3-30	65	PA: 0.12 mm Ø
Q-50	5-50	65	PA: 0.12 mm Ø
Q-100	10-100	65	PA: 0.12 mm Ø
Q-200	20-200	65	PA: 0.12 mm Ø
Q-300	20-300	65	PA: 0.20 mm Ø
Q-500	50-500	85	PA: 0.20 mm Ø
Q-1000	50-1000	85	PA: 0.30 mm Ø

Other tension ranges available on request. Other units of measure available, such as g.

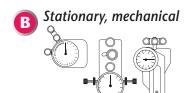
Specifications **Q** Series

Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale (FS) or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10-45 °C
Air humidity:	85 % RH, max.
Housing material:	Chill-cast aluminium
Housing dimensions:	78 x 62 x 27 mm (LxWxH)
Weight, net (gross):	approx. 300 g (400 g)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

^{*} Outer distance between outside guide rollers

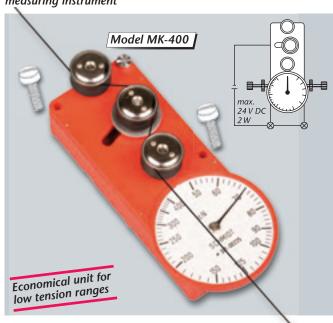
** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)





Model MK

Small, compact and easy to install measuring instrument



Available Model	s Tension Ranges	Measuring Head Width	SCHMIDT Material*
MODEL	Tensie	Head	Schlivation
MK-12	3-12	56	PA: 0.12 mm Ø
MK-20	5-20	56	PA: 0.12 mm Ø
MK-30	5-30	56	PA: 0.12 mm Ø
MK-50	10-50	56	PA: 0.12 mm Ø
MK-100	10-100	56	PA: 0.12 mm Ø
MK-250	20-250	56	PA: 0.12 mm Ø
MK-300	20-300	56	PA: 0.20 mm Ø
MK-400	50-400	56	PA: 0.20 mm Ø

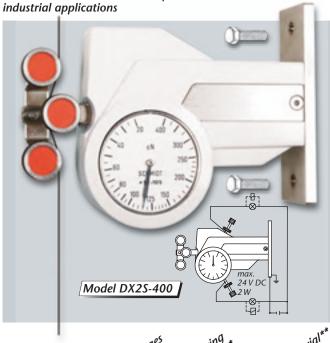
Other tension ranges available on request. Other units of measure available, such as g. * Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament

Specifications MK Series

Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1 % full scale (FS) or
	±1 graduation on scale
Scale diameter:	41 mm
Temperature range:	10-45 °C
Air humidity:	85 % RH, max.
Housing material:	Plastic (Makrolon)
Housing dimensions:	96 x 44 x 23 mm (LxWxH)
Weight, net (gross):	approx. 80 g (200 g)

Model DX2S

Versatile tension meter for many industrial applications



	ages	ri.	ng.* arial*"
Available Model	s ion Rang	Measur	idth MDIn Mater
MODEL	Tension Ranges	Measuri Head W mm	ng idth* SCHMIDT Calibration Material** Calibration
DX2S-50	10-50	54	PA: 0.12 mm Ø
DX25-120	20-120	54	PA: 0.12 mm Ø
DX2S-200	20-200	54	PA: 0.12 mm Ø
DX25-400	20-400	54	PA: 0.20 mm Ø
DX25-1000	50-1000	54	PA: 0.30 mm Ø
DX25-2000	200-2000	116	PA: 0.50 mm Ø
DX2S-5000	400-5000	116	PA: 0.80 mm Ø
DX25-8000	1000-8000	116	PA: 1.00 mm Ø
DX2S-10K	2.5 - 10 daN	116	PA: 1.00 mm Ø
DX2S-20K	5 - 20 daN	216	PA: 1.50 mm Ø

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.

* Outer distance between outside guide rollers ** Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament

Specifications same as Model DX2 (see page A4)

The following models of the DX series are available as stationary models for fixed installation:

Model DXE \rightarrow Model DXES Model DXF \rightarrow Model DXFS Model DXB \rightarrow Model DXBS Model DXT \rightarrow Model DXTS







PT SERIES

Tension range from 0.5 - 100 cN

Special features Model PT-100 and PT-100-L:

- **+** Easy threading of the material to be measured using the cone shaped guide rollers and turning the instrument by 180°
- 🛨 Automatic »Zero setting« independent to measuring position
- Tension meter can be used for right and left hand use
- ♣ Adjustable electronic damping to provide steady tension readings
- Switchable measuring units cN or grs
- 🛨 The average reading of a series of measurement can be displayed
- 🛨 LiPo accumulator

Standard features

be turned by 180°

Available Models

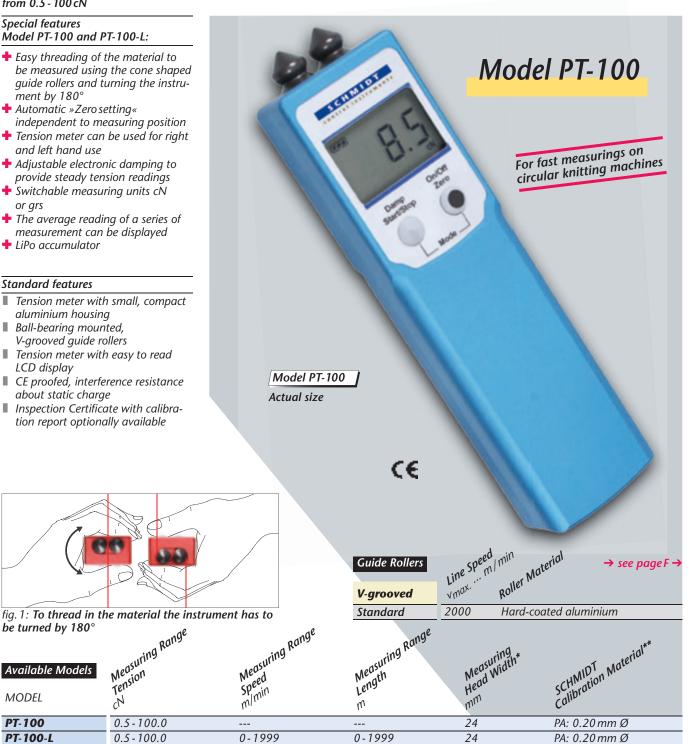
MODEL

PT-100

PT-100-L

- Tension meter with small, compact aluminium housing
- Ball-bearing mounted, V-grooved guide rollers
- Tension meter with easy to read LCD display
- CE proofed, interference resistance about static charge
- Inspection Certificate with calibration report optionally available

Economical low tension measuring instruments for checking fibers, threads, yarns etc.



Outer distance between outside guide rollers

Measuring Range

Tension

0.5 - 100.0

0.5 - 100.0

cN

** Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament







Tension meter mostly used for

Model PT-100-L

Special Features Model PT-100-L:

- Multifunctional instrument:
- Tension Meter
- Yarn Speed Meter
- Length Meter to determine the yarn consumption of a single feeder for one or more (max. 10 revolutions) machine cycles of a circular knitting machine

Length measurement -

2 operation modes:

Specifications Calibration:

Overrange (approx.):

Overload protection: Measuring principle:

Display update rate:

Temperature range:

Measuring units:

Damping:

Display:

Air humidity:

Power supply:

Auto power off:

Housing material:

Housing dimensions:

Weight, net (gross):

Accuracy:

- "Manual" (without external Sensor): The instrument works as long as the operator presses the button
- "Auto" (with magnet sensor): Sensor and magnet are supplying a start/stop signal for a user-defined number of machine revolutions (1 to 10)



200%

2 times / sec

10-45°C

of non use

Aluminium

approx. 170 g (approx. 500 g)

5 % RH, max.

knitting machines



clamping angle

^{*} FS = Full Scale







ZE SERIES

4 Tension ranges from 0.5 - 50 cN to 1-500 cN

Economical low tension measuring instruments for checking fibers, yarns and fine wires

Special features:

- + Simple handling
- Automatic »Zero setting« independent to measuring position
- Adjustable electronic damping to provide steady tension readings
- Easy to read LCD display
- Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- + Light weight
- 🛨 LiPo accumulator

Standard features:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Housing made of high-strength plastic
- CE proofed, interference resistance about static charge
- Inspection Certificate with calibration report optionally available



fig. 1: Model ZEF-100-T with easy running plastic rollers to measure Spandex (Lycra) filaments



* Width of filament guide

ZEF-100

ZEF-200

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

0.5 - 100.0

1-200

Guide Rollers	Line Spe Vmax	Roller Materia	→ see pageF →
V-grooved	vmax.	Roller	
Standard	900	Hard-coated aluminium	
Code K	2000	Hard-coated aluminium	1
Code T	450	Plastic (POM) black	
Code W	450	Nickel-plated steel	

43

43

PA: 0.12 mm Ø

PA: 0.12 mm Ø

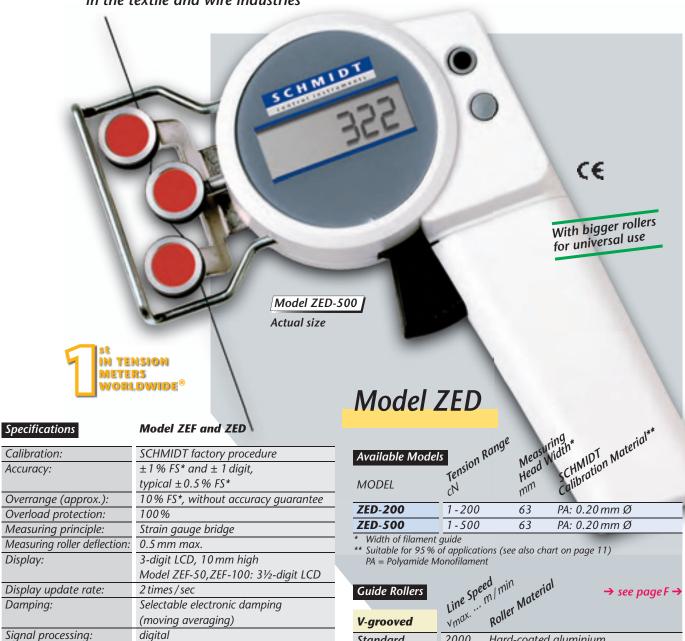
Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.







Universal tension meter for a variety of applications in the textile and wire industries



Accuracy:	$\pm 1\%$ FS* and ± 1 digit,
	typical ±0.5% FS*
Overrange (approx.):	10% FS*, without accuracy guarantee
Overload protection:	100%
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	0.5 mm max.
Display:	3-digit LCD, 10 mm high
	Model ZEF-50, ZEF-100: 3½-digit LCD
Display update rate:	2 times/sec
Damping:	Selectable electronic damping
	(moving averaging)
Signal processing:	digital
Temperature range:	10-45 °C
Air humidity:	85 % RH, max.
Power supply:	LiPo accumulator (about 80 h continous
	use, charging time approx. 3 ½ h) and
	AC Adapter with adapters (EU/USA/UK)
Housing material:	Plastic (POM)
Housing dimensions:	157x85x32mm (LxWxH)

approx. 200 g (600 g)

Special calibration using cu	stomer supplied samples is available:
Please supply a sample of at	least 5 m in length.

Hard-coated aluminium

Hard-coated aluminium

Plastic (POM) black

Nickel-plated steel

Plasma-coated aluminium

Aluminium ceramic-coated

2000

3500

5000

1000

1000

1000

Weight, net (gross):

Model with tension range Code for guide rollers

(if not standard) Complete Order No. **ZEF-200** ZEF-200-K

Guide Rollers

V-grooved Standard

Code K

Code H

Code T

Code W

Code CE2

→ see page F →

^{*} FS = Full Scale





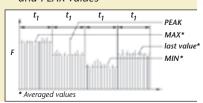


DT SERIES

9 Tension ranges from 0-200 cN to 5-50 daN

Special features Models DTMB and DTMX:

- Microprocessor controlled for highest accuracy
- Reliable strain gauge measuring principle
- Selectable update rates (0.5 1 –2 or 4 seconds) to provide steady readings when tensions fluctuate (electronic damping)
- Measuring frequency: 62 measurements / second
- The display shows averaged values calculated during the update interval t₁
- Recall of measured MIN, MAX and PEAK values



- Zero adjustment feature permits use of the tension meter in various measuring positions, maintaining highest accuracy
- Calibration to customer supplied material is available (up to two different material calibrations)
- Built-in material thickness compensator improves accuracy for changing diameters on Models -500 cN and higher ranges
- Built-in mounting holes permit fixed installation for online use

Standard features Models DTMB and DTMX:

- **Everything in operator's view:**
 - the guide rollers
 - the measured material
 - the readings
- Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Battery operated (AC adapter for continuous operation available)
- CE approved (tested for electromagnetic compatibility)
- Inspection Certificate with calibration report optionally available

Electronic tension meters providing detailed process data and analysis. Available in two models: DTMB and DTMX

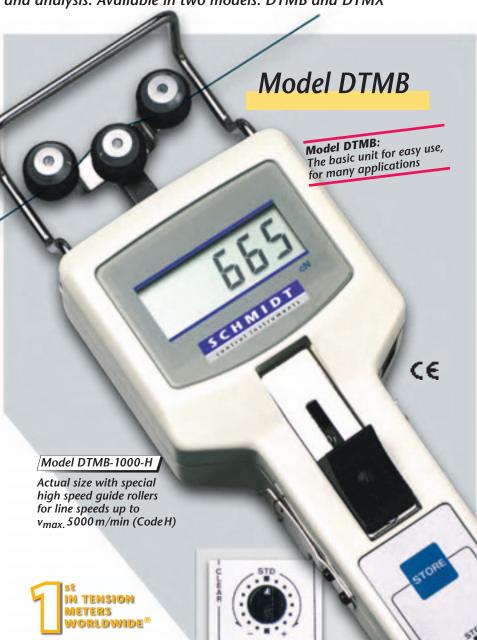


fig. 1: Field adjustment function for fine tuning of the calibration for materials which differ from factory standard calibration material; the displayed value can be increased or decreased in ± 1.5 % increments

Standard Model DTMB and Model DTMX

















Model DTMB

iviouei						
			**اهن ماهن	;	.1	r wire
Available Model	Tension Ranges	Measuring Width*	Head SCHMIDT Material** SCHMIDT Material** SCHMIDT Material** Calibration (PA)-Monofil PA)-Monofil	Textile Industry Applications Applications e.g. Yarn count	Willicampean	Material Mat
MODEL	cN	mm	POIA	e.9. 1	e.9. 3	inclus
DTMB-200	0.1 - 200.0	65	0.12 mm Ø	max. 200 tex	max. 0.15 mm Ø	
DTMB-500	0.1 - 500.0	65	0.12+0.20 mm Ø	20-500 tex	0.05 - 0.25 mm Ø	V
DTMB-1000	50-1000	65	0.20+0.40 mm Ø	50 - 1000 tex	0.10-0.40 mm Ø	V
DTMB-2000	200-2000	65	0.40 + 0.70 mm Ø	300 - 2000 tex	0.30-0.60 mm Ø	V
DTMB-2500	250-2500	116	0.40 + 0.70 mm Ø	400 - 2500 tex	0.30 - 0.60 mm Ø	V
DTMB-5000	500-5000	116	0.60 + 1.20 mm Ø	800 - 5000 tex	0.40 - 1.00 mm Ø	V
DTMB-10K	1.00 - 10.00 daN	116	0.80 + 1.40 mm Ø	1500-10000 tex	0.70 - 1.20 mm Ø	V
DTMB-20K-L	2.00 - 20.00 daN	216***	1.20 + 1.80 mm Ø	2500 - 20000 tex	1.00 - 1.70 mm Ø	V
DTMB-50K-L	5.00 - 50.00 daN	216***	Steel rope 1.5 mm Ø	6000 - 50000 tex	1.40-2.00 mm Ø	
			(7x7x0.2)		^	TO THE OWNER OF THE OWNER
Other measuring hed	ad widths	* Depen	ding on model, either wid	th of filament guide		hoter

available on request. Other units of measure available – g or kg.

- or outer distance between outside guide rollers
- Suitable for 95% of applications (see also chart on page 11)
- *** deviating measuring head width 285 mm with Code V1

→ see page F →

Guide Rollers Model DTMB

e speed min

	Line 5	m. Mac
V-grooved	Line	Roller Mac
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminum
Code ASYB	1000	Tempered steel for tire cord
asymmetrical groove		– Gauge is without filament guide –
Code V1	1000	Hard-coated aluminium
		(only for ranges 20 daN and higher)
U-grooved		
Code U	2000	Hard-coated aluminium

Optional Accessories

Model DTMB

→ see pageF →

Code L

Special lever

(standard for DTMB -20 K and DTMX-50 K)

recommended for DTMB-10 K –

Additional Equipment

Model DTMB

K50100

AC adapter 100 VDC-240 VAC, 50-60 Hz with adapters (EU, USA, UK)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DTMX-50K-L-V1

with guide rollers (Code V1) for better and safer handling of higher tension and special lever for easy use at high ranges (Code L)

Specifications

DTMR and DTMX

Specifications	DIMB and DIMX
Calibration:	According to SCHMIDT factory procedure
Accuracy:	10% to 90% of range:
	$\pm 0.5\%$ FS* and ± 1 digit
Remaining range and	
other calibration material:	$\pm 3\%$ FS* and ± 1 digit or better
Overrange (approx.):	15% FS*, without accuracy guarantee
Overload protection:	100%
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	0.2 mm max.
Signal processing:	Digital
Measuring frequency:	62 measurements / sec
Converter:	12 bit A/D
Display:	4-digit LCD, 12 mm high
Display update rate:	0.5-1-2 or 4 seconds selectable
Memory:	Last, MIN, MAX, PEAK values
Temperature range:	10-45 °C
Air humidity:	85 % RH, max.
Power supply:	4 size AA batteries 1.5 V
	(about 20 hours of continuous use)
Housing material:	Die-cast aluminium
Housing dimensions:	Up to Model-10 K 680 g (1500 g)
Weight, net (gross):	approx. 200 g (600 g)
(approx.)	Model - 20 K-L and higher 1000 g (2200 g)

* FS = Full Scale







Model			Head OT Calibration	, Material**	alibration	Material***	r W ^{ire}
Available Model	Tension Ranges	Measuring Width*	SCHMIDT Caller SCHMIDT TEX Position TEX Polyamid (PA)-Monofil Polyamid (PA)	Textile Industry Textile Industry Applications Applications e.g. Yarn count	SCHMIDT Calibration SCHMIDT Wire Position Wire Position Wire Position Wire	pire Industry Wire Industry Wire Industry Applications Applications e.9.	Material Materia Mate
DTMX-200	0.1 - 200.0	65	0.12 mm Ø	max. 200 tex	0.10 mm Ø	max. 0.15 mm Ø	
DTMX-500	0.1 - 500.0	65	0.12+0.20 mm Ø	20-500 tex	0.16+0.25 mm Ø	0.05 - 0.25 mm Ø	✓
DTMX-1000	50-1000	65	0.20 + 0.40 mm Ø	50-1000 tex	0.25 + 0.40 mm Ø	0.10-0.40 mm Ø	V
DTMX-2000	200-2000	65	0.40+0.70 mm Ø	300 - 2000 tex	0.40 + 0.60 mm Ø	0.30 - 0.60 mm Ø	✓
DTMX-2500	250-2500	116	0.40+0.70 mm Ø	400 - 2500 tex	0.40 + 0.60 mm Ø	0.30 - 0.60 mm Ø	✓
DTMX-5000	500-5000	116	0.60 + 1.20 mm Ø	800 - 5000 tex	0.60 + 1.00 mm Ø	0.40 - 1.00 mm Ø	~
DTMX-10K	1.00 - 10.00 daN	116	0.80 + 1.40 mm Ø	1500 - 10000 tex	0.70 + 1.20 mm Ø	0.70 - 1.20 mm Ø	✓
DTMX-20K-L	2.00 - 20.00 daN	216***	1.20 + 1.80 mm Ø	2500 - 20000 tex	Steelrope 1.5 mm Ø Steelrope 2.0 mm Ø	1.00 - 2.00 mm Ø	~
DTMX-50K-L	5.00 - 50.00 daN	216***	Steelrope 1.5 mm \emptyset (7 x 7 x 0.2)	6000 - 50000 tex	Steelrope 2.0 mm \emptyset (7 x 7 x 0.25)	1.80 - 2.20 mm Ø	

Other measuring head widths available on request. Other units of measure available – g or kg. * Depending on model, either width of filament guide or outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11) — PA = Polyamide Monofilament

*** Accuracy: ± 3 % Full Scale (FS) and ± 1 digit

**** deviating measuring head width 285 mm with Code V1

Guide Rollers

same as Model DTMB

Optional i	Accessories
------------	-------------

Model DTMX



	<u></u>
Code L	Special lever – recommended for DTMX-10 K –
	(standard for DTMX-20 K and DTMX-50 K)

Additional Equipment **Model DTMX**

K50100	AC adapter 100 VDC-240 VAC, 50-60 Hz	
	with adapters (EU, USA, UK)	
K50022	Data printer with RS 232, rechargeable	
	battery powered, charger for 115 V AC	
K50001	Data printer with RS 232, rechargeable	
	battery powered, charger for 230 V AC	
EK0671	Connecting cable for analog signal (1.5 m long)	
EK0670	Connecting cable for printer RS 232 (2 m long)	
EK0672	Connecting cable for PC RS 232 (2 m long)	
EBG510	Adapter from RS 232 to USB	
DTMX-P2	»Tension View« software (WIN'95 and higher)	



fig. 1: Connecting cable analog, printer and PC, AC adapter

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



Specifications

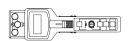
same as Model DTMB, additional:

Extended memory:	up to 100 tension values,
	average, standard deviation
Digital output:	RS 232 C (4800, 8, N, 2)
Analog output:	0-1 V DC (conversion rate 16 ms)
Digimatic:	Mitutoyo

Model with tension range Code for guide rollers

(if not standard) Complete Order No. Code for accessory DTMX-5000-H-L DTMX-5000







Model DTMX for storing and analyzing the measured data

Versatile and state-of-the-art: The DTMX model can be used as a data logger for up to 100 measured values. You can choose between two memory modes:

1. Continuous Mode: The STORE key starts continuous datalogging of up to 100 tension values.

2. On-Demand Mode: A tension value is stored each time the STORE key is pressed.

From the measured data, the DTMX automatically calculates maximum, minimum, average and standard deviation values. The stored data are retained in memory even after the tension meter is turned off.





The stored tension values and statistical data can be recalled to the DTMX display whenever they are desired.



All stored data can be downloaded over the serial interface to a printer (optionally available) or to a Personal Computer. The data printout is ideal for ISO 9000 quality reports.

Continuous online data acquisition and analysis:



A Poll Command:

You can download single tension values over the serial interface to a PC. For this purpose, the DTMX supports several communications programs, such as Windows terminal.



»Tension View« (WIN'95 and higher) to connect the DTMX to a PC; all datas are stored in an EXCEL file (.xls).

B Software (optional equipment):

The DTMX can be mounted online for continuous tension monitoring. It can be connected to a PC using the RS 232 output.

Using the programm »Tension View« following basic functions are available:

- + Real time tension display
- ♣ Graphical X-Y chart (reading no. tension value)
- + Long time recording using operator set time span and sampling time
- Analyzing and printing of all stored data (graphs and numeric reports)



Grafic Presentation:

The DTMX tension meter provides a 0 - 1 V DC analog output that can be connected to a line recorder. This permits continuous data analysis over longer periods of time.







Special purpose models feature small measuring heads, where access space is limited or where filaments run close together

These tension meters are recommended where the standard Models DTMB and DTMX cannot be used.

Special features:

- Turned-up outer finger edges guide the running filament into the roller grooves
- + Length of measuring head approx. 59 mm
- + Small, ball-bearing mounted, V-grooved guide rollers
- **★** SCHMIDT calibration with Polyamide Monofilament (PA)
- Special calibration using customer supplied samples is available
- Apart from that the instruments relate to model DTMB and DTMX Note: The below models do not include a material thickness compensator

Models DTEB, DTEX, DTVB, DTVX

DTEB-200 DTEX-200 2.0-200.0 38 PA: 0.12 mm Ø DTEB-500 DTEX-500 5.0-500.0 38 PA: 0.20 mm Ø DTEB-1000 DTEX-1000 50-1000 36 PA: 0.30 mm Ø	Available Models MODEL	Tension Range	Measi Head mm	uring X* Calibra Width X* SCHMIDT SCHMIDI** Material**
	DTEB-200 DTEX-200	2.0-200.0		
DTEB-1000 DTEX-1000 50-1000 36 PA: 0.30 mm Ø	DTEB-500 DTEX-500	5.0-500.0	38	PA: 0.20 mm Ø
	DTEB-1000 DTEX-1000	50-1000	36	PA: 0.30 mm Ø
DTEB-2000 DTEX-2000 200-2000 36 PA: 0.50 mm Ø	DTEB-2000 DTEX-2000	200-2000	36	PA: 0.50 mm Ø
DTVB-200 DTVX-200 2.0-200.0 40 PA: 0.12 mm Ø	DTVB-200 DTVX-200	2.0-200.0	40	PA: 0.12 mm Ø
DTVB-500 DTVX-500 5.0-500.0 40 PA: 0.20 mm Ø	DTVB-500 DTVX-500	5.0-500.0	40	PA: 0.20 mm Ø
DTVB-1000 DTVX-1000 50-1000 40 PA: 0.30 mm Ø	DTVB-1000 DTVX-1000	50-1000	40	PA: 0.30 mm Ø
DTVB-2000 DTVX-2000 200-2000 40 PA: 0.30 mm Ø	DTVB-2000 DTVX-2000	200-2000	40	PA: 0.30 mm Ø

Other units of measure available, such as g.

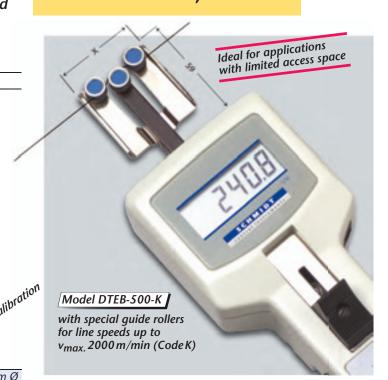
- * Width of bracket assembly
- ** Suitable for 95% of applications (see also chart on page 11)
 PA = Polyamide Monofilament

Guide Rollers	Line Speed min Materia	→ see page F →
V-grooved	ymax. Roller	
Standard	900 Hard-coated	aluminium
Code K	2000 Hard-coated	aluminium

Additional Equipment Specifications same as DTMB or DTMX (see page C 7)

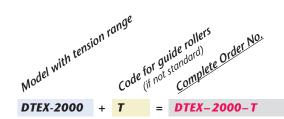
Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Models DTEB, DTEX



Models DTVB, DTVX











Special purpose tension meter with large roller diameter and centre distance for minimized material deflection

Special features:

- Large, V-grooved guide rollers, ball-bearing mounted DTFB, DTFX: 32 mm Ø DTLB, DTLX: 29.5 mm Ø
- Large bending radius assures gentle handling of the material being measured
- Special guides on the bracket assembly permit easy material acquisition
- Apart from that the instruments relate to model DTMB and DTMX

Note: These models do not have a built-in material thickness compensator

Models DTFB, DTFX, DTLB, DTLX

Available Models	Tension Ranges	Meas	uringh* Width* SCHMIDT Calibration Mater Calibration
MODEL	cN cN	mm	Calibration
DTFB-200 DTFX-200	2.0-200.0	140	PA: 0.12 mm Ø
DTFB-500 DTFX-500	5.0-500.0	140	PA: 0.20 mm Ø
DTFB-1000 DTFX-1000	50-1000	140	PA: 0.30 mm Ø
DTLB-2000 DTLX-2000	200-2000	185	Ø 2.6 mm***
DTLB-5000 DTLX-5000	400-5000	235	Ø 3.4 mm***
DTLB-10K DTLX-10K	1.00 - 10.00 daN	235	Ø 3.4 mm***

Other units of measure available, such as g.

- * Outer distance between outside guide rollers
- ** Suitable for 95 % of applications (see also chart on page 11)
 PA = Polvamide Monofilament
- *** Copper wire rope with isolation

Guide Rollers DTFB, DTFX Line Speed | min | Material V-grooved Standard Code T DTLB, DTLX Speed | min | Material Line Speed | min | Material Line Speed | min | Material Line Speed | min | Material Note | Material Line Speed | min | Material Note | Material Line Speed | min | Material Note | Material Line Speed | min | Material V-grooved | Material Volume | Material Line Speed | min | Material Line Speed | min | Material Value | Material Line Speed | min | Material Value | Material Line Speed | min | Material Value | Material Line Speed | min | Material Line Speed | min | Material Line Speed | min | Material Value | Material Line Speed | min | Material Line Speed | min | Material Line Speed | min | Material Line Speed | Material Line Speed | Material Line Speed | Material Line Speed | min | Material Line Speed | Material Li

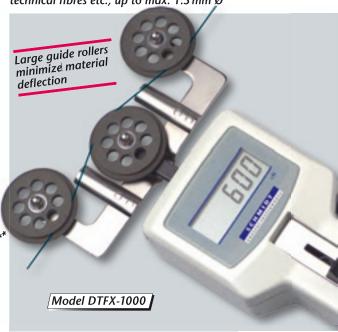
- 1 - 2 / 2 1 - N

4000	Hardened steel
	(
4000	Hard crome-plated steel (radius R 5)

Additional Equipment Specifications same as DTMB or DTMX (see page C7)

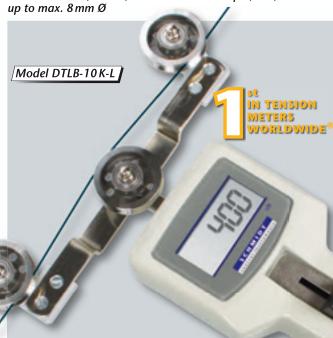
Model DTFB, DTFX

For fragile filaments such as optical fibres, carbon and technical fibres etc., up to max. 1.5 mm Ø

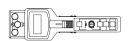


Model DTLB, DTLX

For buffer tubes, cables, fibre strands and ropes, etc.,









Special purpose tension meters for measuring all kinds of tapes and bands, such as textile ribbon, films, foils, fiber bunches, etc.

Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm (single-flanged rollers optional)
- + Custom-built configurations and special calibrations are available
- Apart from that the instruments relate to model DTMB and DTMX
 Note: These models do not include a filament guide

and material thickness compensator

When selecting the instrument for your specific application, please keep in mind that:

- 1. Rollers of different widths are not interchangeable by the user
- The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

To assist you in selecting the right tension meter for your specific application, please furnish:

- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m

Models DTBB, DTBX

	Tension Ranges	المحال	ring ** Vidth** Roller Widths
Available Mode	s sion Ru	Mendy	Min Min
MODEL	Tens.	Heur	Rolle
MODEL	cN	mm	mm
DTBB-200	2.0-200.0	55	7, 10, 15, 20, 30
DTBB-500	5.0-500.0	55	7, 10, 15, 20, 30
DTBB-1000	50-1000	55	7, 10, 15, 20, 30
DTBB-2000	200-2000	55	7, 10, 15, 20, 30
DTBB-2500	250-2500	117	7, 10, 15, 20, 30
DTBB-5000	500-5000	117	7, 10, 15, 20, 30
DTBB-10K	1.00 - 10.00 daN	117	7, 10, 15, 20
DTBB-20K-L	2.00 - 20.00 daN	217	7, 10, 15
DTBB-50K-L	5.00-50.00 daN	217	7, 10
DTBX-200	2.0-200.0	55	7, 10, 15, 20, 30
DTBX-500	5.0-500.0	55	7, 10, 15, 20, 30
DTBX-1000	50-1000	55	7, 10, 15, 20, 30
DTBX-2000	200-2000	55	7, 10, 15, 20, 30
DTBX-2500	250-2500	117	7, 10, 15, 20, 30
DTBX-5000	500-5000	117	7, 10, 15, 20, 30
DTBX-10K	1.00 - 10.00 daN	117	7, 10, 15, 20
DTBX-20K-L	2.00 - 20.00 daN	217	7, 10, 15
DTBX-50K-L	5.00-50.00 daN	217	7, 10
0.1	1 111 11 11		

Other measuring head widths available on request. Other units of measure available – q or kg.

- * SCHMIDT calibration material textile ribbon or film,
 depending on tension range and roller width
- ** Outer distance between outside guide rollers

Models DTBB, DTBX



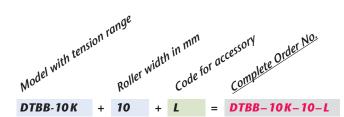
Guide Rollers	Line Speed min Vmax Roller Material	→ see pageF →
Standard	1000 Hard-coated alumin	ium
	(Exception: 7 mm rollers are made	of nickel-plated steel)

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

Optional Ac	ccessories → see page F →
Code L	Special lever (standard for Models -20 K and -50 K) — recommended for -10 K Models —
Additional	Equipment Specifications same as DTMB or DTMX

(see page C7)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.









ET SERIES

3 Tension ranges

Electronic tension meters for hard to reach and limited access space applications. Available in two models: ETB (Basic unit) and ETX (with memory and output)









With ball-bearing mounted, V-grooved guide rollers

With ceramic pins for line speeds up to v_{max}. 6000 m/min

Model ET

Model ET	V-groo	oved guide N	jibratil	Model ETP Available Models
Available Models MODEL	Tensio cN	n Ranges Measu Head V	ring * MDT Camer Nidth * MDT camer Nidth * CH Ming flomer with rumning ml min with rox. 100 ml	Available Models MODEL
ETB-100 ETX-10	0.5-1	00.0 24	PA: 0.20 mm Ø	ETPB-100 ETPX-100
ETB-200 ETX-20	2-200	0 24	PA: 0.20 mm Ø	ETPB-200 ETPX-200
ETB-500 ETX-50	0 2-500	0 24	PA: 0.20 mm Ø	ETPB-500 ETPX-500

Outer distance between outside guide rollers

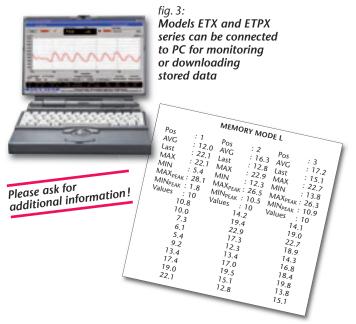
Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Speed min Vmax. Roller Material	→ see page F →
V-grooved	vmax. Roller	
Standard	2000 Aluminium hard chron	ned



fig. 2: Filament guide for easy material acquisition of running filaments;

The two outer rollers can be tilted upwards using the lever on the rear side. *If required, the filament* guide can be unscrewed.



ridth* ridth* ridth* ridth* SCHMIDT calibration** SCHMIDT gilament schminning min with running min approx. 60 m Measuring Head Width, Tension Ranges Available Models cN m^{m} **MODEL ETPB-100 ETPX-100** 0.5-100.0 PA: 0.20 mm Ø 22 ETPB-200 ETPX-200 2-200 PA: 0.20 mm Ø ETPB-500 ETPX-500 2-500 PA: 0.20 mm Ø

- Outer distance between outside ceramic pins
- Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Pins	Line Speed min Material	> see page F →
V-grooved	vmax. Pin Nie	
Standard	6000 Aluminium-oxide ceramic	ĵ.

# 0.5 % FS* und ± 1 Digit typical ± 0.5 % FS*	.,		
# 0.5 % FS* und ± 1 Digit typical ± 0.5 % FS*	Calibration:	According to SCHMIDT factory procedure	
Units cN or g Overload protection: 200% Measuring principle: Strain gauge bridge Measuring roller deflection: 0.5 mm max. Signal processing: Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) Sampling rate: approx. 1 kHz (Internal only) Display update time: 2 times/sec Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 V AC, 3 adapters (EU, US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Accuracy:	±0.5% FS* und ±1 Digit	
Overload protection: Overload protection: Measuring principle: Measuring roller deflection: Signal processing: Damping: Moving averaging) Sampling rate: Display update time: Display: Memory: Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: Air humidity: Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Housing dimensions: Nemory: 10 % FS*, without accuracy guarantee 200% Strain gauge bridge 0.5 mm max. Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) 2 times/sec LCD 4 digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10 - 45 °C Air humidity: 85 % RH, max. LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross):		typical $\pm 0.5\%$ FS*	
Overload protection: Measuring principle: Measuring roller deflection: Signal processing: Damping: adjustable electronic damping (Moving averaging) Sampling rate: Display update time: Display: Locate A digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: Air humidity: Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Housing dimensions: 197x58x47 mm (LxWxH) Weight, net (gross): Aluminium frame profile Aluging dimensions: 200% Strain gauge bridge 0.5 mm max. Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) 2 times/sec LCD 4 digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak 10-45°C Air humidity: 85 % RH, max. LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing dimensions: 197x58x47 mm (LxWxH) approx. 340 g (1250 g)	Units	cN or g	
Measuring principle: Measuring roller deflection: Signal processing: Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) Sampling rate: approx. 1 kHz (Internal only) Display update time: Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross):	Overrange (approx.):	10% FS*, without accuracy guarantee	
Measuring roller deflection: Signal processing: Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) Sampling rate: Display update time: Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3½ h) and mains adapter 100-240 V AC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross):	Overload protection:	200%	
Signal processing: Digital, 24 bit A/D converter adjustable electronic damping (Moving averaging) approx. 1 kHz (Internal only) Display update time: Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MIN Peak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 V AC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross):	Measuring principle:	Strain gauge bridge	
Damping: adjustable electronic damping (Moving averaging) Sampling rate: approx. 1 kHz (Internal only) 2 times / sec Display update time: Display: LCD 4 digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10 - 45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100 - 240 V AC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Measuring roller deflection:	0.5 mm max.	
(Moving averaging) Sampling rate: approx. 1 kHz (Internal only) 2 times / sec Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MIN Peak Temperature range: 10-45°C Air humidity: 85% RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3½h) and mains adapter 100-240 VAC, 3 adapters (EU, US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47 mm (LxWxH) approx. 340g (1250g)	Signal processing:	Digital, 24 bit A/D converter	
Sampling rate: approx. 1 kHz (Internal only) 2 times/sec Display: LCD 4 digit, 11 mm high (back-lit) Memory: Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45°C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 V AC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Damping:	adjustable electronic damping	
Display update time: Display: Lest, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45 °C Air humidity: Power supply: LiPo accumulator (60 h continuous use, charging time 3½h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 12 times/sec LLCD 4 digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak 10-45 °C Air humidity: 85 % RH, max. LiPo accumulator (60 h continuous use, charging time 3½h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)		(Moving averaging)	
Display: LCD 4 digit, 11 mm high (back-lit) Last, Average, MAX, MIN, MAX Peak, MINPeak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 V AC, 3 adapters (EU, US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Sampling rate:	approx. 1 kHz (Internal only)	
Memory: Last, Average, MAX, MIN, MAX Peak, MIN Peak Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Display update time:	2 times/sec	
Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Display:	LCD 4 digit, 11 mm high (back-lit)	
Temperature range: 10-45 °C Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197 x 58 x 47 mm (Lx W x H) Weight, net (gross): approx. 340 g (1250 g)	Memory:	Last, Average, MAX, MIN,	
Air humidity: 85 % RH, max. Power supply: LiPo accumulator (60 h continuous use, charging time 3½ h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47 mm (LxWxH) Weight, net (gross): approx. 340 g (1250 g)		MAX Peak, MIN Peak	
Power supply: LiPo accumulator (60 h continuous use, charging time 3½h) and mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47mm (LxWxH) approx. 340g (1250g)	Temperature range:	10-45 °C	
use, charging time $3\frac{1}{2}h$) and mains adapter $100 - 240 \text{ VAC}$, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: $197 \times 58 \times 47 \text{ mm (LxWxH)}$ Weight, net (gross): approx. 340 g (1250 g)	Air humidity:	85 % RH, max.	
mains adapter 100-240 VAC, 3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47mm (LxWxH) Weight, net (gross): approx. 340 g (1250 g)	Power supply:	LiPo accumulator (60 h continuous	
3 adapters (EU,US, UK) Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47mm (LxWxH) Weight, net (gross): approx. 340 g (1250 g)		use, charging time 3 ½ h) and	
Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47mm (LxWxH) Weight, net (gross): approx. 340 g (1250 g)		mains adapter 100 - 240 VAC,	
Housing material: Aluminium frame profile with plastic outer casing (PVC) Housing dimensions: 197x58x47mm (LxWxH) Weight, net (gross): approx. 340 g (1250 g)		3 adapters (EU,US, UK)	
Housing dimensions: 197x58x47mm (LxWxH) Weight, net (gross): approx. 340g (1250g)	Housing material:		
Weight, net (gross): approx. 340 g (1250 g)		plastic outer casing (PVC)	
	Housing dimensions:	197x58x47mm (LxWxH)	
* FS = Full Scale	Weight, net (gross):	approx. 340 g (1250 g)	
	* FS = Full Scale		

Models ETX and ETPX additional:

Output signal digital:	USB
Memory:	max. 4000 values
Communication frequency:	max. 100 readings/sec







Model KXE

2 Tension ranges from 0.50 - 20.00 daN to 0.5 - 50.0 daN

Special features:

- ♣ Portable measuring head with 100 mm roller width to measure yarn groups of 50 mm width
- 🛨 The sensor can easily be engaged or disengaged also while the machine is running
- ♣ Measurements can be made over the total width of the loom
- 🕇 4 different memory modes can be selected by the operator
- Storage of AVG, last, MIN, MAX, PEAK-MAX and PEAK-MIN tension values during an operator set measuring period
- Adjustable electronic damping for better reading when tension is constantly changing
- Connection to a PC (USB output) used software »Tension Inspect 3«

Standard features:

- Output signal: digital USB
- LiPo accumulator
- Inspection Certificate with calibration report optionally available
- Apart from that the instrument relates to model ETX

Tension meter for measuring the tension of warp threads on out of operation and running weaving machines



Available Models	Tension Ranges	CHMIDT
MODEL	Tension dan	SCHMIDT Calibration Material
	0.50.00.00	

	O .	1.
KXE-20K	0.50-20.00	fabric tape
KXE-50K	0.5-50.0	fabric tape

Specifications Model KXE (measuring head)

Measuring Rollers:	2x22mm ball bearing mounted rollers	
	total 50 mm	
Width of outer rollers:	100 mm, ball bearing mounted	
Frame height adjustment:	24 mm	
Housing material:	Anodized aluminium	
Dimensions frame:	108 x 138 mm	
Weight, net:	approx. 1000 g	

Swivel the lever in direction to the handle to move the measuring roller downwards. Hold the measuring head over the yarn group, so that it runs parallel to the measuring feeler and the support rollers. Shove the measuring roller through the yarn group, turn the measuring head by 90° and swivel the lever forwards, to upward the measuring roller in measuring postition.







RTM SERIES

Tension range from 10 - 800 Hz

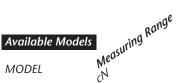
Belt tension meter (Trummeter) to dertermine the static tension of flat, V and ribbed belts or pretensioned ropes

Special features:

- The readings can be displayed as frequency (Hz) or strand force (N or lbf)
- ♣ The belt tension meter includes a display unit as well as a plug in probe for one-hand operation and a probe with cable for limited access space
- 🛨 Measuring principle: red LED light source to determine vibration in Hz
- Readings unaffected by nearby magnetic fields or noise
- For determinating the spring force in Newton, 2 parameters are needed. Thereby the following restrictions are obtained:
 - free strand length 9.99 m
 - belt mass up to 9.999 kg/m
- Display menu in several user selectable languages
- Manufacturer`s calibration report is included

Standard features:

- Battery operated
- Easy and save operation
- Rugged, compact plastic housing
- Microprocessor controlled
- Measurement with highest precision

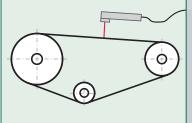


RTM-400 10-800 Hz

Specifications

Measuring range:	10-800 Hz
Indicator error:	± 1 Hz
Total error:	< 5 %
Display:	LCD
Measuring units:	N or lb, Hz
Sensing distance:	3 - 20 mm (recommended)
Temperature ranges:	+10°C up to +50°C
Power supply:	9 V battery
Housing:	Plastic (ABS)
Dimensions:	126 x 80 x 37 (LxWxH)
Weight, net (gross):	170 g (660 g)







The instrument measures the natural frequency of a taut belt and displays the frequency in Hertz or tension in Newton. For measuring the non-moving belt must be tapped to oscillate.





Cable tension meter to measure the tension of pretensioned, non-moving ropes, cables, tower guy wires, zip lines, overhead lines, elevator ropes etc. up to 25.4 mm Ø

Model CTM

2 Tension ranges up to 10 kN and 45 kN

Special features:

- **★** For rope diameters from 4.75 25.4 mm
- ♣ Depending to the wire Ø a suitable guide roller must be used
- + Changeable units kN, lbf, kgf
- 🕇 Easy to use load cell and display integrated in one housing
- 🛨 The tension reading is quickly shown in the display, no conversion sheets are required
- ♣ Large, easy to read LCD display with backlight
- **♣** Calibration for one rope is free of charge; up to 20 calibrations of unique wire size and types can be stored
- RS 232 interface for data transfer to PC
- 🛨 Internal memory. Readings can be transfered to a PC after finishing the work

Standard features:

- Portable and rugged designed for outdoor use
- For quick checks easy to use
- CE approved
- Battery operation

Available Model	s Tension Rang	es Tension Ranges	Tension Ranges
MODEL	KN KN	Tells 1bf	Tells kg ^f
CTM-2000	10	2000	1000
CTM 10000	15	10000	1500

MODEL	rens.	Tens 10 ^f	rens kgf
CTM-2000	10	2000	1000
CTM-10000	45	10000	4500
			•

Model CTM Specifications

Measuring range:	up to 45 kN
Accuracy:	±3% FS* calibrated to specific wire
	specimen
Measuring unit:	N, lbf, kgf switchable
Loading error:	Cable elongation of only 2 mm
Material diameter:	4.75 - 25.4 mm
Display:	LCD 25 mm high, full text prompts
Number of calibrations:	Up to 20 calibrations can be stored
Memory	Saves readings for a later data
	transfer to PC
Output signal:	2 Batteries, size AA
Temperature range:	-20°C up to +60°C
Dimensions:	61 x 24 x 8 cm (L x W x H)
Weight, net (gross):	approx. 5.7kg (approx. 9.5kg)

^{*}FS = full scale



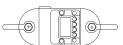
Calibration:

The calibration for one sample is free of charge, more will be charged. For calibration send us product details as kind of material, diameter and construction dimensions. If we do not have the rope ourself available we need 5 m sample wire from you.



Guide Rollers	Rope Diameter	Rope Diameter inch
U -grooved	mm	inch
CTM-SH-L	4.75 - 6.35	3/16-1/4
CTM-SH-P	4.75 - 12.7	3/16-1/2
CTM-SH-S	6.35 - 19.05	1/4 - 3/4
CTM-SH-T	12.7-25.4	1/2-1

Delivery includes one roller set (as requested). Additional roller sets can be ordered optional





Dynamometer - **Crane Scale** to display the force between 2 attached shackles or to determine tension of pretensioned ropes or a rope with a suspended weight.

Model EDJunior

4 Tension ranges up to 100 kN

Special features EDJunior:

- + Changeable units N, lbf, kgf
- + Displays the actuale tension force and saves a peak value
- + The tension reading is quickly shown in the display
- + Large, easy to read LCD display with backlight
- + IP55 protected
- ♣ Rugged housing made of NL2024 aluminium alloy (EDJR-1T, EDJR-2T and EDJR-5T) or E4340 steel alloy (EDJR-10T)
- Manufacturer`s calibration report is included

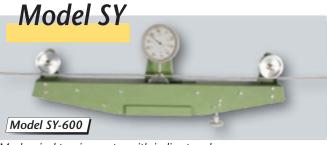
Available Models	Tension Range	s Tension Ranges	Tension Ranges
MODEL	tens. kN	Tens. Ibf	Tens . kg ^f
EDJR-1T	10	2500	1000
EDJR-2T	20	5000	2000
EDJR-5T	50	10000	5000
EDJR-10T	100	25000	10000



Specifications	Model ED	Junio

Measuring range:	up to 100 kN
Accuracy:	0.2% full scale
Repeatability:	0.2% full scale
Proof Load:	150% full scale
Overload protection:	200% full scale
Display:	LCD 26 mm high, full text prompts
Anzeigeintervall:	2 times/sec
Power supply:	2 Batteries, size C
Temperature range:	-20°C up to 60°C





Mechanical tension meter with indirect scale. For ropes up to 20 mm Ø, max. 3000 kg



Specifications Model SY

Measuring range:	200 - 1500 kg or 400 - 3000 kg
Scale diameter:	100 mm
Rollers:	Aluminium, Ø 65 mm
Housing material:	Aluminium

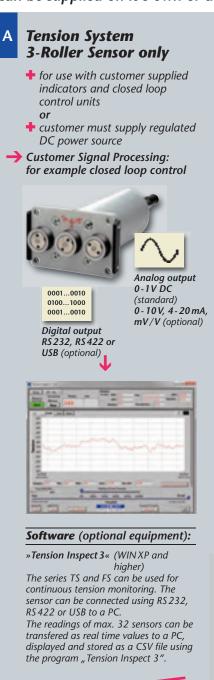




Continuous measurement and data logging

Online Tension Measuring Systems

Depending on the application, SCHMIDT online tension sensors can be supplied on it's own or as part of a complete system:



Please ask for

additional information!





We provide the best solution. Please contact our technical department to discuss your applications.

IN TENSION METERS NORLDWIDE®

Main Features:

- Real time tension display (tension and time)
- Long time recording using operator set time span
- 🛨 Adjustable sampling rate
- Analyzing and printing of all stored data with time (graphs and numeric report)

SCHMIDT online sensors and indicators:

For the **continuous measurement** of the running line tensions of threads and yarns, wires, cables, optic and carbon fibers and similar materials, SCHMIDT offers a wide variety of sensors using different guide rollers and frontplate dimensions.

Measuring principle 3-Roller Tension System:

3-roller measuring system, consisting of two outer guide rollers and a middle measuring roller. The tension of the measured material slightly deflects the measuring roller. This deflection (up to 0.5 mm) is measured by a load cell. The built-in amplifier then generates an analog output signal which is proportional to the measured tension.

Measuring principle 1-Roller Tension System:

In combination with 2 outer reference guiding points the sensor builds a force triangle. The entry and exit angle must be constant. The sensor uses strain gauges and supplies an output signal in V or mV.



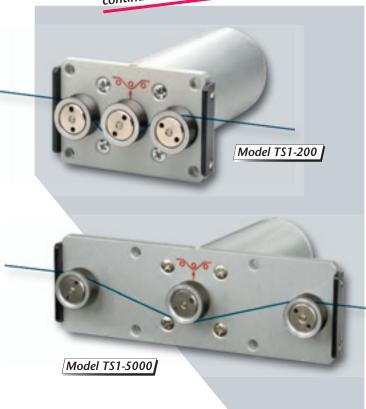




TS SERIES

Sensors for many applications

Universal sensor for continuous measurement



Special features:

- ♣ Best accuracy ±1 % FS (Full Scale)
- + Various output signals, analog or digital
- Mechanical overload protection
- 🛨 Easy calibration by operator
- **♣** With or without integrated amplifier
- ★ Wide variety of custom designed sensors are available

Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: +12 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with calibration report optionally available

Specifications

→ see page D14 →

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Universal online tension sensor for yarns, fibers, thin wires, etc.

Model TS1

10 Tension ranges from 0-50 cN to 0-50 daN

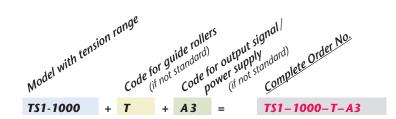
Available Models	Tension Ranges	Measurin	g Jth* SCHMIDT SCAlibration Material* Calibration
MODEL	Tensie cN	Head	Schwation
TS1-50	0-50	64	PA: 0.12 mm Ø
TS1-100	0-100	64	PA: 0.12 mm Ø
TS1-200	0-200	64	PA: 0.12 mm Ø
TS1-500	0-500	64	PA: 0.20 mm Ø
TS1-1000	0-1000	64	PA: 0.30 mm Ø
TS1-2000	0-2000	124	PA: 0.50 mm Ø
TS1-5000	0-5000	124	PA: 0.80 mm Ø
TS1-10K	0 - 10 daN	124	PA: 1.00 mm Ø
TS1-20K	0-20 daN	224	PA: 1.50 mm Ø
TS1-50K	0-50 daN	224	Steelrope 1.50 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available $-\ g$ or kg.

- Outside dimensions of front plate
- ** Suitable for 95 % of applications (see also chart on page 11)
 PA = Polyamide Monofilament

PA = Polyamide Monofilament			
Guide Rollers	$ \begin{array}{ccc} & & & & & & & \\ & & & & & & \\ & & & & &$		
V-grooved	ymax. Roller		
Standard	2000 Hard-coated aluminium		
Code K	3500 Hard-coated aluminium		
Code H	5000 Plasma-coated aluminium		
	(for Model TS1-100 and higher ranges)		
Code T	1000 Plastic (POM) black		
Code W	1000 Nickel-plated steel		
Code ST	1000 Hardened steel		
Code B	1000 Tempered steel for tire cord		
Code CE 2	1000 Aluminium ceramic-coated		
Code ASY	1000 Hard-coated aluminium*		
Code ASYB	1000 Tempered steel for tire cord*		
asymmetrical groove			
U-grooved			
Code U	2000 Hard-coated aluminium*		
Output Signal	* Measuring head width 124 mm		
	for Model TS1-500 and higher ranges		
Standard	Analog output signal 0 - 1 V DC		
Code A 2	Analog output signal 0 - 10 V DC		
Code A 3	Current output signal 4 - 20 mA		
Code A 10	Analog DMS output mV/without amplifier		
Code 232	Output signal digital RS 232, analog 0 - 1 V DC		
	(Communication frequency max. 100 readings/sec)		
Code 232 H *	Output signal digital RS 232, analog 0 - 1 V DC		
	(Communication frequency max. 500 readings/sec)		

^{*} for Model TS1-200 and higher ranges





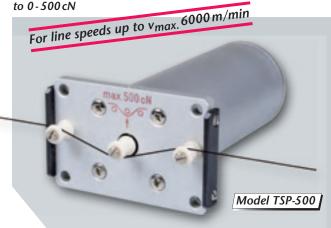




Special tension sensors with ceramic pins for yarns and fibers at high speed

Model TSP

4 Tension ranges from 0-50cN to 0-500cN



Special features:

- 🛨 Non-rotating, exchangeable ceramic pins
- Suitable only for yarns and fibers
- Apart from that the instrument relates to model TS1

	20	²⁵ .ri	ng Head SCHMIDT Calibration SCHMIDT of filament Swith running min with run300 m/min approx.
Available Models	Tension Rang	Measur*	SCHMInning min
MODEL	Tens.	Mide	approx. 30
TSP-50	0-50	64	PA: 0.12 mm Ø
TSP-100	0-120	64	PA: 0.12 mm Ø
TSP-200	0-200	64	PA: 0.12 mm Ø
TSP-500	0-500	64	PA: 0.20 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

- Outside dimensions of front plate Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Pins



→ see page F →

Standard 6000 Aluminium-oxide ceramic 5.2 mm Ø

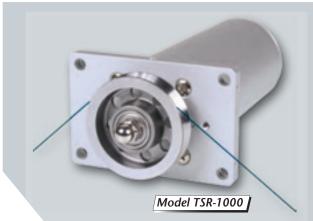


Tension sensor - single roller system - for installation at an existing deviating pully

Model TSR

4 Tension ranges from 0 - 1000 cN to 0-20 daN

For thin wires and ropes

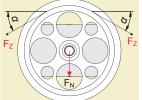


Special features:

- **+** Guide rollers 30 or 70 mm Ø, made of aluminium or steel
- + Entry angle and exit angle α_{min} 20° (must be constant)
- Apart from that the instrument relates to model TS1

Available Models Nominal Load		
MODEL	Nom.,	
TSR-10N	0-10	
TSR-20N	0-20	
TSR-50N	0-50	
TSR-100N	0-100	

Guide Rollers	Line Speed Vmax	m ⁱⁿ Roller Di in mm	ameter Roller Material
V-grooved	vmax.	in min	Roller
Standard	4000	30	Hardened steel
Code F	4000	70	Hard-coated aluminium
Code FB	4000	70	Tempered steel
			*



For determine the tension range, please send us the following information:

- Line tension F_Z
 - In- and outcoming angle α
- Mounting position
- Desired guide roller
- Application

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications

Models TSP and TSR same as Model TS1 (see page D2 and D14)







Tension sensor for flexible wire, cable, plastic tubing and other materials up to 8 mm Ø

Model TSH

6 Tension ranges from 0-1000cN to 0-50.00 daN

Hardened guide rollers for heavy-duty appli-cations and minimized material deflection Model TSH-5000

Special features:

- **+** Guide rollers 30 mm Ø, available with V- or U-groove
- + For custom designs contact our technical department.
- Apart from that the instrument relates to model TS1

Available Mode	Tension Rang	Measur Mead W	ing.* Vid th * SCHMIDT Calibration Material* Calibration
MODEL	Tensie	Head	Calibration
TSH-1000	0-1000	150	PA: 0.30 mm Ø
TSH-2000	0-2000	150	PA: 0.50 mm Ø
TSH-5000	0-5000	200	PA: 0.80 mm Ø
TSH-10 K	0 - 10 daN	200	PA: 1.00 mm Ø
TSH-20K	0-20 daN	250	PA: 1.50 mm Ø
TSH-50K	0-50 daN	250	Steelrope 1.50 mm Ø
			(7x7x0.20)

Other tension ranges and measuring head widths available on request.

Other units of measure available, such as g.

Outside dimensions of front plate Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe	$ \begin{array}{ccc} \operatorname{red}_{n} & \operatorname{min}_{n} \\ \operatorname{Roller}_{n} & \operatorname{Material}_{n} \end{array} \to \operatorname{see}_{p} $	ageF →
V-grooved	vmax.	Roller	
Standard	4000	Hardened steel	
U-grooved			
Code R1	4000	Hard crome-plated steel (radius	R5)

Tension sensor for wires, ropes and cables up to max. 10 mm Ø

Model TSW

3 Tension ranges from 0-20 daN to 0 - 100 daN

Big guide rollers 60 mm Ø, minimizes material deflection

Model TSW-100K

Special features:

- ➡ Guide rollers 60 mmØ, available with V- or U-groove
- Depending to the material to be measured the dimensions of the sensor can be modified
- Apart from that the instrument relates to model TS1

Available Models	Tension Ro	inges Measi Head	uring ** Width* SCHMIDT Calibration Material Calibration
MODEL	tension dan	Head	Schnation Calibration
TSW-20K	0-20	550	steel rope 1.5 mm Ø
			(7x7x0.25)
TSW-50K	0-50	550	steel rope 1.5 mm Ø
			(6x7x0.30)
TSW-100K	0-100	550	steel rope 1.5 mm Ø
			(6x7x0.50)

Other tension ranges available on request. Other units of measure available, such as g.

Outside dimensions of front plate

Guide Rollers	line Sp	Roller Material
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminum
		max. wire diameter 5 mm
U-grooved		
Code R2	2000	Hard-coated aluminum (Radius R 5)
Code R3	2000	Hard-coated aluminum (Radius R 8)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal

Power Supply Specifications

Models TSH and TSW same as Model TS1 (see page D2 and D14)

Model with tension range Code for output signal Code for guide rollers Complete Order No. e for output signard)
power if not standard) TSH-1000 TSH-1000-R1-A3







Special tension sensors feature large rollers to minimize bending of materials like fiber optics, carbon and technical fibers

Model TSL

5 Tension ranges from 0-50cN



Special features:

- Gentle handling of sensitive material during measurement
- Extremly light weight, low inertia guide rollers
- Best suitable for low tension ranges
- Apart from that the instrument relates to model TS1

Available Models	Tension Rang	Measuri Mead Wi Head	ng ng ng daterial* SCHMIDT Material* SCHIDITATION
TSL-50	0-50	150	PA: 0.12 mm Ø
TSL-100	0-100	150	PA: 0.12 mm Ø
TSL-200	0-200	150	PA: 0.12 mm Ø
TSL-500	0-500	150	PA: 0.20 mm Ø
TSL-1000	0-1000	150	PA: 0.30 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

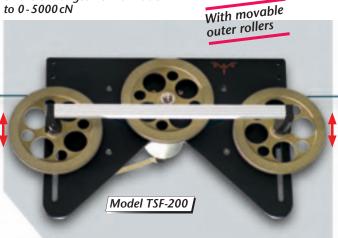
* Outside dimensions of front plate

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	line Spe	$ \begin{array}{ccc} \text{red} & \text{min} \\ \text{moller} & \text{Material} \end{array} $ $ \Rightarrow \text{see page } F \Rightarrow \text{moller} & \text$
V-grooved	vmax.	Roller
Standard	4000	Hard-coated aluminum
U-grooved		
Code T	4000	Plastic (PVC) red
Code I	4000	(same dimensions as standard roller)

Model TSF

6 Tension ranges from 0 - 100 cN to 0-5000 cN



Special features:

- + Large bending radius for gentle handling of sensitive material
- 🛨 Ball-bearing mounted, V-Grooved guide rollers with 70 mm Ø
- **★** The outer rollers can be moved downwards to minimize contact in case of non-measurements
- Apart from that the instrument relates to model TS1

Available Models	Tension Rang	Jes Measuri Head W	ng _{h*} ld ^{th*} SCHMIDT Material** Calibration
MODEL	cN cN	mm	calibration
TSF-100	0-100	270	PA: 0.12 mm Ø
TSF-200	0-200	270	PA: 0.12 mm Ø
TSF-500	0-500	270	PA: 0.20 mm Ø
TSF-1000	0-1000	270	PA: 0.30 mm Ø
TSF-2000	0-2000	270	PA: 0.50 mm Ø
TSF-5000	0-5000	270	PA: 0.80 mm Ø

Other tension ranges available on request.

Other units of measure available, such as g.

* Outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Speed min Material	→ see page F →
V-grooved	vmax. Roller	
Standard	5000 Hard-coated alumin	num
		_

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications

Models TSL and TSF same as Model TS1 (see page D2 and D14)







Online sensors for continuous measuring of low or high tensions of textile ribbons, films, foils, fiber bunches, etc.



Model TSB1

7 Tension ranges from 0 - 100 cN

Max. width of material to 0 - 10 daN to be measured 20 mm Model TSB1-500-20 Version with 20 mm tape rollers

Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 20 mm
- † The roller width should correspond with the width of the material to be measured.
- Apart from that the instrument relates to model TS1

Available Models	Tension Rang	Mead W	ng ** dth** Roller Widths
MODEL	Tension cN	Head W	Roller mm
TSB 1-100	0-100	60	7, 10, 15, 20
TSB 1-200	0-200	60	7, 10, 15, 20
TSB 1-500	0-500	60	7, 10, 15, 20
TSB 1-1000	0-1000	60	7, 10, 15, 20
TSB 1-2000	0-2000	120	7, 10, 15, 20
TSB 1-5000	0-5000	120	7, 10
TSB1-10K	0 - 10 daN	120	7, 10

Other tension ranges and measuring head widths available on request.

- Other units of measure available g or kg.

 * SCHMIDT calibration material textile ribbon or film,
- depending on tension range and roller width
 ** Outside dimensions of front plate

Model TSB2

8 Tension ranges from 0-500 cN

Cylindrical rollers with special to 0 - 100 daÑ supports for higher tension ranges Model TSB2-50K-50 Version with 50 mm tape rollers

This model is custom-built to your specific application requirements.

Please submit the following details:

- Description of application
- Expected tension range
- Kind and dimensions of the material to be measured

Available Models Tension Ranges* Roller Widths				
MODEL	Tensic	mm mm		
TSB 2-500	0-500	20, 30, 36, 41, 50, 100		
TSB 2-1000	0-1000	20, 30, 36, 41, 50, 100		
TSB 2-2000	0-2000	20, 30, 36, 41, 50, 100		
TSB 2-5000	0-5000	20, 30, 36, 41, 50, 100		
TSB 2-10 K	0 - 10 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-20 K	0-20 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-50 K	0-50 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-100 K	0 - 100 daN	15, 20, 30, 36, 41, 50, 100		

Other tension ranges available on request.

Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

Guide Rollers

vmax...m/min Roller Material

→ see page F →

Hard-coated aluminum, 13 mm Ø (Exception: 7 mm rollers are made of nickel-plated steel) Standard

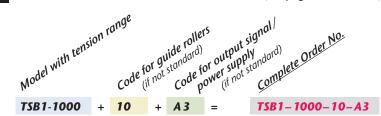
Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal

Power Supply Specifications

Models TSB1 and TSB2 same as Model TS1 (see page D2 and D14)









MZ SERIES

Online tension sensors for small tensions

Special features:

- + Slim, compact housing, only 18 mm width
- + 2 diferent designs with diffrent material path: MAZ Series: gently material path above the 3 rollers MBZ Series: material path warpping all 3 rollers
- **+** Integrated amplifier with various output signals

Standard features:

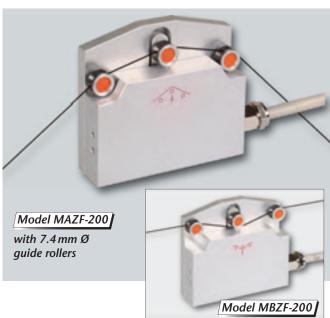
- Aluminium housing
- Supplied with a 2 m shield cable

Compact sensor for measurement

continuous tension

Model MAZF, MBZF

3 Tension ranges from 0-100cN to 0-500cN





MZ series mounted using a optional rail for space saving mounting

Tension sensor for yarns, fibers, textile ribbons, very fine wires, films, foils etc.

Model MAZD, MBZD

3 Tension ranges from 0-100 cN to 0-500 cN



Model MBZB

3 Tension ranges from 0-100 cN to 0-500 cN









Model MAZF, MBZF, MAZD, MBZD

Available Mo	dels	RO	nges Meas	uring* Width* Material
MODEL		Tension Ro	mm	uring,* Wid th * SCHMIDT Material Calibration
MAZF-100	MBZF-100	0-100	70	PA: 0.12 mm Ø
MAZF-200	MBZF-200	0-200	70	PA: 0.12 mm Ø
MAZF-500	MBZF-500	0-500	70	PA: 0.20 mm Ø
MAZD-100	MBZD-100	0-100	70	PA: 0.12 mm Ø
MAZD-200	MBZD-200	0-200	70	PA: 0.12 mm Ø
MAZD-500	MBZD-500	0-500	70	PA: 0.20 mm Ø

Other units of measure available – g.

Model MBZB

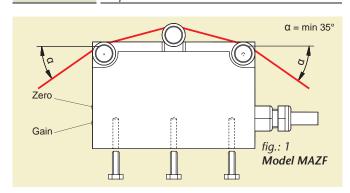
Available Models	Tension Ro	inges Measi	ringh** Width* Roller Widths
MODEL	Tensie cN	Head	roller mm
MBZB-100	0-100	70	7, 10
MBZB-200	0-200	70	7,10
MBZB-500	0-500	70	7,10

- Other units of measure available g.

 * SCHMIDT calibration material textile ribbon or film,
- depending on tension range and roller width
 ** Outside dimensions of the housing

Output Signal

Standard	Analog output signal 0 - 1 V DC
Code A2	Analog output signal 0 - 10 V DC
Code A 10	Analog DMS output signal mV / V without
	amplifier



Guide Rollers

→ see page F →

Model MAZE, MBZE Speed min Line Speed min Material				
Model MAZF, MBZF Line Speed min Material V-grooved Note Material Note N				
Standard	900 Hard-coated aluminium			
Code K	2000 Hard-coated aluminium			

Model MAZD, MBZD

V-grooved		
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium

Model MBZB

Standard	1000 Hard-coated aluminium
	(Exception: 7 mm rollers are made of nickel-plated steel)

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.



Compact sensor for continuous tension measurement

Specifications

Calibration:	SCHMIDT factory procedure
Accuracy:	$\pm 2\%$ full scale (FS) and ± 1 Digit
	Other calibration material:
	±3% full scale (FS) or better
Overload protection:	100% of tension range
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	max. 0.5 mm
Signal processing:	analog
Output signal:	Standard: 0-1 V DC (analog)
	<i>Option:</i> 0 - 10 V DC, mV/V
Output:	Shielded cable (2 m) with bare leads
Damping (f_g) :	Standard (analog): 30 Hz
Temperature drift:	better ± 0.05 % FS/°C
Temperature range:	10 - 45 °C
Air humidity:	85 % RH, max.
Power supply:	+15 24 V DC, 21 mA (regulated);
	Code A10: max. +5 V, max. 20 mA
Housing material:	Aluminium
Housing dimensions	70 x 55 x 17 mm (L x W x H)
Weight, net:	Approx. 100 g

Model with tension range Code power (if not standard) Code for guide rollers Complete Order No. **MAZF-500**

Outside dimensions of the housing

^{**} Suitable for 95% of applications (see also chart on page 11) *PA = Polyamide Monofilament*







FS SERIES

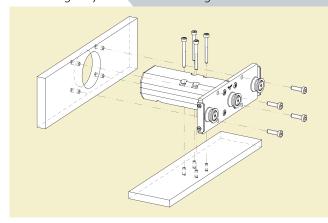
Economic sensor for many applications

Universal sensor for continuous measurements



Special features:

- ♣ Accuracy ±1.5 % full scale or better
- Output signal: analog (voltage or current) digital (USB, RS 232, RS 422)
- ★ Mechanical overload protection
- Easy calibration by operator
- Universal mounting possibility easy to install housing, mounting or cylindrical hole mounting



Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: +15 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with calibration report optionally available

Specifications

→ see page D14 →

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Tension sensor for yarns, fibers and thin ropes

Model FS1

10 Tension ranges from 0-50cN to 0-50daN

Available Models	Tension Ranges	Measuring Head Wice	g lth* SCHMIDT SCHIbration Material* Calibration
MODEL	Tens.	mm	SCH Calibration
FS1-50	0-50	64	PA: 0.12 mm Ø
FS 1-100	0-100	64	PA: 0.12 mm Ø
FS1-200	0-200	64	PA: 0.12 mm Ø
FS1-500	0-500	64	PA: 0.20 mm Ø
FS1-1000	0-1000	64	PA: 0.30 mm Ø
FS1-2000	0-2000	124	PA: 0.50 mm Ø
FS1-5000	0-5000	124	PA: 0.80 mm Ø
FS 1-10 K	0 - 10 daN	124	PA: 1.00 mm Ø
FS1-20K	0-20 daN	224	PA: 1.50 mm Ø
FS1-50K	0-50 daN	224	Steelrope 1.50 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available – g or kg.

- Outside dimensions of front plate
- ** Suitable for 95 % of applications (see also chart on page 11)
 PA = Polyamide Monofilament

Guide Rollers	ine Sp	$ \begin{array}{ccc} e^{ed} & & & \rightarrow see page F \rightarrow \\ & & & & & & \rightarrow see page F \rightarrow \\ & & & & & & & & & & \\ & & & & & & & &$
V-grooved	vmax	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model FS 1-100 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium*
Code ASYB	1000	Tempered steel for tire cord*
asymmetrical groove		
U-grooved		
Code U	2000	Hard-coated aluminium*
		* Measuring Head Width 124 mm

Output Signal

Standard	Analog output signal 0 - 1 V DC
Code A 2	Analog output signal 0 - 10 V DC
Code A 3	Current output signal 4 - 20 mA
Code 422 *	Output signal digital RS 422
Code USB*	Output signal digital USB
Code 232 *	Output signal digital RS 232

for Model FS1-500 and higher ranges

*more Information see page D12



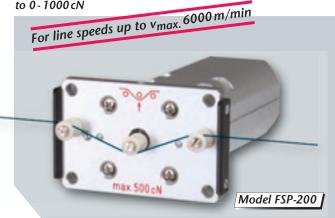




Special tension sensor with ceramic pins for yarns and fibers at high speed

Model FSP

5 Tension ranges from 0-50cN to 0 - 1000 cN



Special features:

- 🛨 Non-rotating, exchangeable ceramic pins
- Suitable only for yarns and fibers
- SCHMIDT Colibrations Apart from that the instrument relates to FS1 Scrimp Canpragal
 Scrimp Galanta Canpragal
 With running filament
 approx. 300 m/min Measuring Head Tension Ranges Width* Available Models mm MODEL Ŋ 64 FSP-50 0-50 PA: 0.12 mm Ø FSP-100 0-100 64 PA: 0.12 mm Ø FSP-200 0-200 64 PA: 0.12 mm Ø FSP-500 0-500 64 PA: 0.20 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

64

FSP-1000

Outside dimensions of front plate Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

0-1000

Guide Pins	Line Spe	ed min m Material pin Material	→ see pageF →
Standard	6000	Aluminium-oxid	le ceramic 5.2 mm Ø



Tension sensor for flexible wire, cable, plastic tubing and other materials up to 8 mm Ø

Model FSH

6 Tension ranges from 0 - 1000 cN

to 0-50.00 daN

Hardened guide rollers for heavy-duty applications and minimized material deflection Model FSH-5000

Special features:

- ➡ Guide rollers 30 mm Ø, available with V- or U-groove
- + For custom designs contact our technical department.
- Apart from that the instrument relates to FS1

Available Model	Tension Rang	Measur Head V	ing Vidth* SCHMIDT Material** Calibration Material** Calibration
MODEL	Tensie	Head	Schwation
FSH-1000	0-1000	150	PA: 0.30 mm Ø
FSH-2000	0-2000	150	PA: 0.50 mm Ø
FSH-5000	0-5000	200	PA: 0.80 mm Ø
FSH-10 K	0 - 10 daN	200	PA: 1.00 mm Ø
FSH-20K	0 - 20 daN	250	PA: 1.50 mm Ø
FSH-50K	0-50 daN	250	Steelrope 1.50 mm Ø
			(7x7x0.20)

Other tension ranges and measuring head widths available on request.

Other units of measure available, such as g.

Outside dimensions of front plate

Suitable for 95 % of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe	$ \begin{array}{ccc} & & & & & & & \\ & & & & & & \\ & & & & &$
V-grooved	vmax.	Roller
Standard	4000	Hardened steel
U-grooved		
Code R1	4000	Hard chrome-plated steel (radius R5)

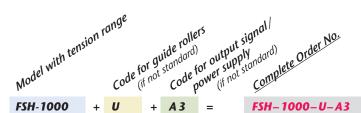
Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

PA: 0.30 mm Ø

Output Signal

Power Supply Specifications

Models FSP and FSH same as Model FS1 (see page D 9 and D 14)









Tension sensor for minimize bending of materials like fiber optics, carbon and technical fibers

Model FSL

5 Tension ranges from 0-50cN



Special features:

- + Gentle handling of sensitive material during measurement
- Extremly light weight, low inertia guide rollers
- Best suitable for low tension ranges
- Apart from that the instrument relates to model FS1

Available Models Tension Ranges Meaguring Head Width SCHMIDT Material** And Calibration Material**				
MODEL	cN	Hear	Calibratic	
FSL-50	0-50	150	PA: 0.12 mm Ø	
FSL-100	0-100	150	PA: 0.12 mm Ø	
FSL-200	0-200	150	PA: 0.12 mm Ø	
FSL-500	0-500	150	PA: 0.20 mm Ø	
FSL-1000	0-1000	150	PA: 0.30 mm Ø	

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

- Outside dimensions of front plate
- Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe	ed min Material Roller Material	→ see pageF →
V-grooved	vmax.	Roller	
Standard	4000	Hard-coated aluminu	m
Code T	4000	Plastic (PVC) red	
		(same dimensions as star	ndard roller)

Tension sensor for textile ribbons, films, foils, fiber bunches, etc.

Model FSB1

7 Tension ranges from 0 - 100 cN

to 0 - 10 daN



Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 20 mm
- the roller width should correspond with the width of the material to be measured.
- Apart from that the instrument relates to model FS1

Available Models	Tension Rang	Measuri Head W	ng idth** Roller Widths
MODEL	Tensie cN	Head	Roller
FSB 1-100	0-100	60	7, 10, 15, 20
FSB 1-200	0-200	60	7, 10, 15, 20
FSB 1-500	0-500	60	7, 10, 15, 20
FSB 1-1000	0-1000	60	7, 10, 15, 20
FSB 1-2000	0-2000	120	7, 10, 15, 20
FSB 1-5000	0-5000	120	7, 10
FSB 1-10K	0 - 10 daN	120	7, 10

Other tension ranges and measuring head widths available on request.

- Other units of measure available g or kg.

 * SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width
- ** Outside dimensions of front plate

Guide Rollers	Line Speed min Material	→ see pageF →
Standard	1000 Hard-coated aluminu	m, 13 mm Ø
	(Exception: 7 mm rollers are made o	f nickel-plated steel)

Other roller materials (nickel-plated steel or plastic), as well as special coatings (ceramic, anti adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications

Models FSL and FSB1 same as Model FS1 (see page D9 and D14)







Model FS-Digital

Digital output for all sensors of series FS

Special features Code USB:

- + Output plug: socket USB typ B
- No external power supply is required

Special features Code 232:

- + RS 232 output, max. 200 readings/sec
- + Output plug: socket Sub D9
- ★ External power supply + 15 ... 24 V DC required

Special features Code 422:

- RS 422 output, communication frequency depending to the number of sensors connected, max. 200 readings/sec
- To connect several sensors to a PC or one sensor over a long distance (max. 1000 m)
- Up to 32 sensors with different design and range can be connected in series
- ♣ Individual addressing of each sensor
- + Calibration by operator, analog adjustment
- ★ External power supply + 15 ... 24 V DC required

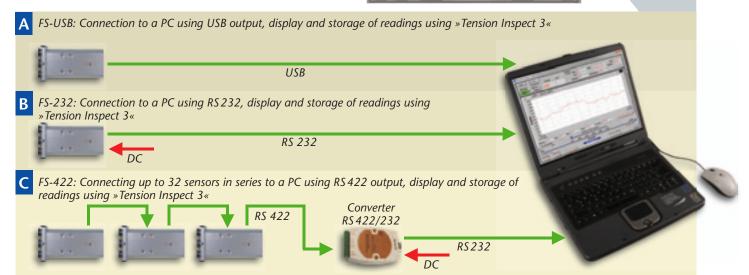
Special features software »Tension Inspect 3«:

- **♣** Readings in real time (Tension in dependency of time)
- + Diagramm-zooming function
- Readings can be stored as CSV file
- + HTML report

Requirement: "XP" and higher, processor Intel "Atom" or better

The digital output is available for all models for series FS: e. g. FS1-1000-422, FSH-5000-USB, FSL-200-232





Model with tension range

Code for guide rollers

Code for supply output signal

Code for supply output standard)

Code for power supply complete Order No.

Code power supply complete Order No.

Code power supply complete Order No.





SC SERIES

Tension indicator with data analysis for one sensor

SCHMIDT indicators are available for all SCHMIDT tension sensors.

SC Series Standard features

- For sensors with output signal 0-1-V
- For sensors <u>without</u> amplifier the special designed display unit SC-PMD with integrated amplifier can be used
- Connection for one sensor
- Power supply for connected sensor
- Sensor calibration adjustment (Zero and Gain)
- Analog output 0-10VDC
- Dotmatrix LCD display
- User-set damping for output signal and display
- Software »Tension Inspect 3« for displaying and saving readings on a PC (optional)
- CE certified with sensor connected



Model SCV-1

Strain gauge amplifier for sensor without integrated amplifier





Special features:

- + Connection for one Sensor
- DIN-Rail housing (17.5 mm) for convenient snap-in installation
- Output signal: 0-1 VDC (optional 0-10 VDC or 4-20 mA)
- Sensor calibration adjustment (zero and gain)
- CE certified with sensor connected

Output Signal

RS 232

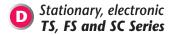
RS 232

Standard	Analog output 0 - 1 V DC	
Code A 2	Analog output 0 - 10 V DC	
Code A 3	Current output 4 - 20 mA	

Specifications

→ see page D 14 →











Online Sensors TS SERIES FS SERIES

Specifications

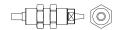
Calibration:	According to SCHMIDT factory procedure	According to SCHMIDT factory procedure	
Accuracy:	±1 % full scale and ± digit or	±1.5% full scale and ±digit or	
,	Other calibration material: ±3% FS* or better	Other calibration material: ±3% FS* or better	
Overload protection:	100% of range	100% of range	
Measuring principle:	Strain gauge bridge	Strain gauge bridge	
Meas. roller deflection:	0.5 mm max.	0.5 mm max.	
Signal processing:	Analog (Option: digital)	Analog (Option: digital)	
Output signal:	Standard: 0-1 V DC (analog)	Standard: 0-1 V DC (analog)	
	Option: 0-10 V DC, 4-20 mA, mV/V (analog)	Option: 0-10 V DC, 4-20 mA (analog)	
	Option: RS 232 (digital)	Option: USB, RS 422 (digital)	
Output plug:	Female diode plug bayonet cap	Female M9 sub-miniatur connector	
Damping (f _g):	Standard: 30 Hz (other values on request)	Standard: 30 Hz (other values on request)	
Temperature drift:	Less than ± 0.05 % FS*/°C	Less than $\pm 0.05\%$ FS*/°C	
Temperature range:	10-45 °C	10-45 °C	
Air humidity:	85% RH, max.	85 % RH, max.	
Power supply:	+ 15 24 V DC, 21 mA (regulated); max. 50 mA for	+ 15 24 V DC, 21 mA (regulated);	
	Code 232: 40 mA, Code 232H: 60 mA	Code A3: 50 mA, Code 422: 50 mA,	
	Code A10: max. +5 VDC, max. 20 mA	Code 232: 40 mA	
Housing material:	Aluminium	Aluminium	
Weight, net (gross):	up to TS1-1000 approx. 250 g (400 g)	Up to FS1-1000 approx. 250 g (350 g)	
	TS1-2000 - TS1-10K approx. 280 g (430 g)	FS1-2000 to FS1-10K approx. 280 g (380 g)	
	TS1-20K and TS1-50K approx. 330 g (500 g)	FS1-20K and FS1-50K approx. 330 g (500 g)	
		<i>Up to FS1-1000-422 approx. 350 g (450 g)</i>	
		FS1-2000-422 to FS1-10K-422 approx. 400 g (500 g)	
		FS1-20K-422 to FS1-50K-422 approx. 470 g (630 g)	
Delivery includes:**	Tension Sensor with transport packaging	Tension Sensor with transport packaging	

^{*} FS = Full Scale; **plug and cable are not included

Display Units

Specifications	SC-PM	SC-PMD	SCD-1	SCV-1
Specifications				
Digital display:	8 digit LCD with user-set tension range		8 digit LCD with user-set tension range	
Height of digit:	12mm height o	of digit:	12 mm	
Units of measure:	cN, daN, g or l	kg, depending on range	cN, daN, g or kg, selectable	
Damping (f _g):	Electronic adjus	stable	Electronic adjustable	
Output signal:	0-10 V DC		0-10 V DC, RS 232	0-1 V DC
	(option: RS 232	2, RS 422, 4 - 20 mA)		Option: 0-10 V DC, 4-20 mA
Amplifier integrated:	no	■ yes	no	yes
Input signal:	0-1 V DC	■ mV/V	0-1 V DC	mV/V
Exit hub:	Terminal strip		2 x Mini-DIN (PS 2)	Terminal strip
Power supply sensor:	Yes		Yes	no
Power supply:	15 24 V DC, 100 mA		15 24 V DC, 100 mA	15 24 V DC, 50 mA
AC adapter:			External 100 - 240 VAC, 50 - 60 Hz,	
			with 3 adapters (EU/USA/UK)	
Alarm output:	30 V DC, 20 mA, open collector		30 V DC, 20 mA, 2x open collectors	
Housing:	Plastic		Aluminium (with wall mounting facility)	Plastic
Dimensions (LxWxH):	120 x 95 x 48 mm		182 x 85 x 34 mm	90 x 56 x 18 mm
Cutout required:	92 x 44 mm			DIN top hat rail box
Weight, net (gross):	Approx. 300 g ((1000g)	Approx. 300 g (1000 g)	Approx. 53 g







Series SF

Different tension ranges up to max. 2000 N

Special features:

- Precision DMS sensor with best accuracy
- High overload protection
- **♣** Direct, axial force application
- The adjustable axial mounting depth enables an acurate positioning of the guide roller
- + Rugged, stainless steel housing
- ♣ Output signal mV/V without integrated amplifier
- Supplied with a 5 m shielded cable with bare leads, optional available with plug connection
- ♣ Required power supply max. +10 V DC regulated
- **+** Easy mounting of SCHMIDT rollers or customer provided rollers
- Special design for explosive areas on request

Tension indicator and amplifier see page D 13

Model SFD

6 tension ranges from 0-10N up to 500N

Special features:

- Threded housing with lock-nuts permits easy mounting and simple alignment at a deviating point
- 🛨 10 times overload protection, max. 2000 N
- ★ Two mounting screws wrench size 32
- + Axle journal with Ø 10 mm for guide rollers
- ♣ IP 54 protected



Tension sensor - single roller system - for installation at an existing deviating pully

Model SFZ

8 tension ranges from 0-25 N up to 630 N

Special features:

- **★** Easy mounting by using a mounting hole (Ø50 mm)
- + 10 times overload protection, max. 3200 N
- ♣ Axle journal with Ø 10 mm for guide rollers (15 and 17 mm optional)
- **+** Different mounting devices optional available
- + IP 67 protected, optional IP 54



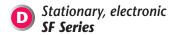
Model SFK

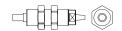
8 tension ranges from 0-10N up to 2000N

Special features:

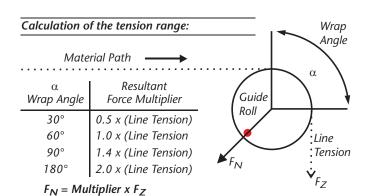
- **+** Easy mounting by using a mounting hole (Ø 30 mm)
- + 10 times overload protection, max. 2000 N
- Axle journal with Ø 10 mm for guide rollers (15 and 17 mm optional)
- ➡ Clamping device SFK-KB optional available
- ♣ IP 52 protected





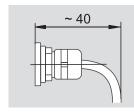






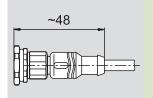
Recommended wrapping angle 20...180°

Cable Connection



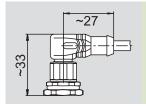
Code T (Standard)

Axial output with screwed cable gland and bare leads. Cable length 5 m



Code N2

Axial output with straight plug connection M12.
Cable length 5 m



Specifications

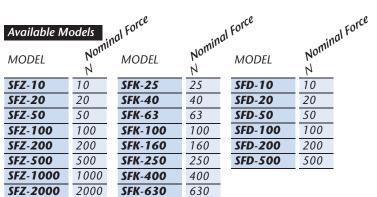
Bridge resistor:

Code S2

Model SFZ

 $700\,\Omega$

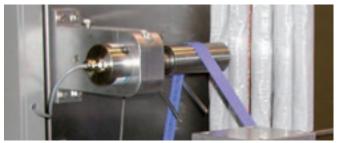
Axial output with right-angled plug connection M12.
Cable length 5 m



Axle Journal	Axle Ø-	Suitable Suitable Bearing
A (Standard)	10f7	6000/6300
В	15 f7	6002/6302
C	17f7	6003/6303

Options

Code R	A radial output in combination with Code T, N2,
Couc n	and S2 is optional available for model SFZ and
	SFK
Code P	Model with less protection class IP 54 (only SFZ)



The sensor can be mounted at an existing deviating point. It is important that the entry angle and exit angle is constant.

Model SFK

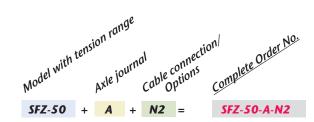
 $350\,\Omega$

Accuracy:	0.5 % full scale or better		
Max. operation force:	160% of nominal load, overload protection afterwards		
Max. lateral force:	max. 100% of nominal load		
Output signal:	up to 20 N: 1 mV/V	1 mV/V	1.5 mV/V
	from 50 N: 1.5 mV/V		
Power supply:	max. +10 V DC, regulated	max. +10 V DC, regulated	max. +10 V DC, regulated
Temperature range:	-10+70°C	-10+70°C	-10+70°C

 350Ω

Model SFD

see www.hans-schmidt.com



If our standard instruments cannot be used we try to modify our standard models according your demand profile. Please inform us about your application requirements.

Tension Meter for hand-held use



Model DX2
With splash water protector,
as far as possible nickel-plated
components are used



Model DX2 With extension handle and ceramic pins to reach critical measuring positions



Model DX2With extended measuring head for difficult to reach measuring positions



Model ETWith small guide rollers for special material path



Model DXX With big rollers and high range up to 80 daN using a unique rope catching system



Model DXR With small, both-sided ball bearing mounted rollers for high tensions up to 50 daN



Model DTMB
With extended measuring feeler
for difficult to reach measuring
positions



Model DTBB
Equipped with tape rollers with
big flanges for better material
control

Tension Meter for online use



Model TSB1With wide special guide rollers made of stainless steel



Model TS1 Sensor with non-rotating ceramic pin and outside rollers, as well as fiber guide plates



Model TSFTape roller with big Ø for fragile materials to be measured, as fiber optics or glass fiber strands



Model TSB 1-roller-system with anti adhesive coating, e.g. scotch tape foils



Model TSB2 Crank handle to open or close the sensor, as well as non-rotating ceramic tape roller



Model TSH Special designed guide rollers with special coating for carbon fibers CFK



Model TS1 with additional guide roller to prevent the wire to jump of the roller



Model TSB2With non-rotating ceramic pins for cellulose acetat





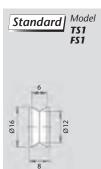
SCHMIDT Guide Roller Dimensions

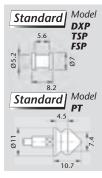
Standard All dimensions are given in mm

Model Standard| ZF2 DXV ZEF DTEB DTEX DTVB DTVX DXES MAZE Ø10 5.7









Optional Accessories

Code A | Air Damping

This adjustable mechanical air

This assures steady tension readings on the scale.

Facilitates acquisition of the

running material when measuring high tensions. Reduces force

necessary to extend outer rollers:

Recommended for tension ranges of 10 daN and higher.

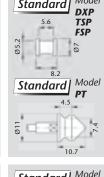
Code L

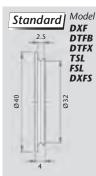
Special Lever

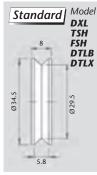
dashpot is recommended for appli-

cations in which great fluctuations of the measured tension occur, as

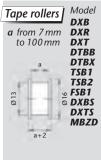
in spooling and winding machines.

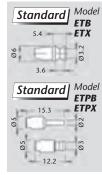












Model

ZF2

DXE

DXV

ZEF

Optional All dimensions are given in mm



Code CE2

Model

ZD2

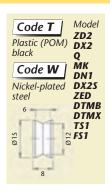
DX2 DN1

DX2S

DTMB DTMX

FS1

012



Code ST

Code B

015

Model

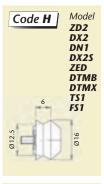
ZD2

DX2 DN1

DX2S

DTMB DTMX

FS1



Code ASY

Code ASYB

Model

DX2

DN1 DX2S





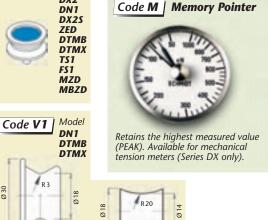


Code K





Code R1





We have a wide range of guide rollers. Please ask for our roller catalog!

Beside the standard rollers, we also offer rollers with different geometry, special coating e.g. ceramic coating or anti adhesive coating or rollers made of special material like e. g. stainless steel.

